

## **SPECIFICATION SHEET**

#### MHZ SMD CRYSTAL SEAM SEAL CASE 1612 XY SERIES

SPECIFICATION SHEET NO.	S0515 - XY27M12000S408		
ORIGINAL MFG/PART NO.	TGS Crystals/CM11 27M12A10-8-15-40-80 TLF		
NEXTGEN PART CODE	XY27M12000S408 Indicate This Code For RFQ /Order		
DATE	May 15, 2025		
REVISION	A2 Updated With Most Recent Data		
DESCRIPTION AND	MHz SMD Crystal Seam Seal, Case 1612 XY series, 4 pads		
MAIN PARAMETRICS	Dimension L1.60*W1.20*H0.35mm  27.120MHz, Tolerance ±10ppm, Load Capacitor 8pF  Frequency stability ±15ppm; ESR 80ohm Max.  Operating Temp. Range -40°C ~+85°C  Reflow Profile Condition 260 °C Max.  Package in Tape/Reel, 3000pcs/Reel  REACH/RoHS/RoHS III Compliant		
CUSTOMER			
CUSTOMER PART NUMBER			
CROSS REF. PART NUMBER			
MEMO			

#### **VENDOR APPROVE**

Issued/Checked/Approved







Effective Date: May 15, 2025

#### **CUSTOMER APPROVE**

Date:



#### MHZ SMD CRYSTAL SEAM SEAL CASE 1612 XY SERIES

#### MAIN FEATURE

- MHz SMD Crystal L1.60\*W1.20\*H0.35mm 4 Pads
- Low Cost
- · High Precision
- High Frequency Stability
- Short Lead time
- Reflow Profile Condition 260  $^{\circ}$  C Max.
- Cross More Competitors Part
- REACH/RoHS/RoHS III Compliant

#### **APPLICATION**

- Bluetooth, Wireless Communication Set
- Communication Electronics

#### **ELECTRICAL CHARACTERISTICS**

- See Page 6~7 For Different Part Code.
- All Products Parameters are Subject To NextGen Components' Final Confirmation.



Image shown is a representation only. Exact specifications should be obtained from the product dimension.





# PART CODE: **XY27M12000S408**MHZ SMD CRYSTAL SEAM SEAL CASE 1612 XY SERIES

#### **HOW TO ORDER**

Please Follow Up Part Code Guide And Indicate NextGen Part Code XY27M12000S408 For RFQ and Order.

#### PART CODE GUIDE

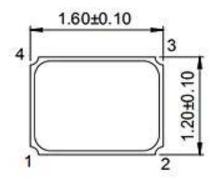


CODE	NAME	KEY SPECIFICATION OPTION
XY	Product Series Code	MHz SMD Crystal, Seam Seal, 4 Pads Case Dimension L1.60*W1.20*H0.35mm
27M12	Frequency Range Code	27M12: 27.12MHz or Specify Frequency Range
000S	Internal Control Code	Letter or Digits (A~Z, a~z or 0~9)
408	Parameters Code	Letter or Digits (A~Z, a~z or 0~9)
xx	Special/Custom Parameters Code	Letter or Digits (A~Z, a~z or 0~9) for Special Parametric; Blank: N/A

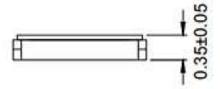


DIMENSION - Unit: mm, Case 1612

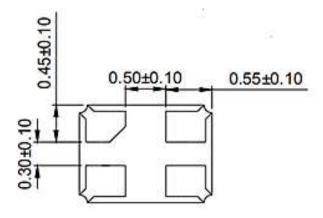
Top View



Side View



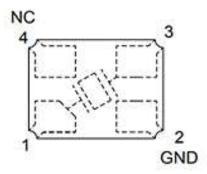
**Bottom View** 



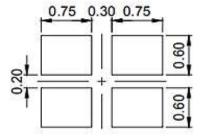
#1 Crystal #2 Ground #3 Crystal #4 Ground

#### MHZ SMD CRYSTAL SEAM SEAL CASE 1612 XY SERIES

#### Connection



#### Recommend Pad Layout



#### MHZ SMD CRYSTAL SEAM SEAL CASE 1612 XY SERIES

#### GENERAL SPECIFICATION -Ta = 25°C

242445	0,440.01	VALUE				CONDITION
PARAMETER	SYMBOL	MIN.	TYPE	MAX.	UNIT	
Mode of Vibration Code		Fundamental				
Frequency Tolerance	△F/F0	±10	-	±50	ppm	@ 25°C
Load Capacitance	CL	8	-	30	pF	
Frequency Stability	Тс	±10	-	±50	ppm	
Operating Temp. Range	TOPR	-40	-	+85	°C	
Storage Temp. Range	TSTG	-55	-	+105	°C	
Drive Level	DL	-	-	100	μW	
Insulation Resistance	IR	500	-		mΩ	@100V ± 15VDC
Shunt Capacitance	CO	-	-	3	pF	
Aging per year	Fa	-2	-	+2	ppm	1st Year



#### MHZ SMD CRYSTAL SEAM SEAL CASE 1612 XY SERIES

#### ELECTRICAL PARAMETERS - FOR DIFFERENT PART CODE- Ta = 25°C

PART CODE	FREQUENCY RANGE MHz	FREQUENCY TOLERANCE ppm		FREQUENCY STABILITY ppm	OPERATING TEMPE. RANGE	EQUIVALENT SERIES RESISTANCE Ω Max.
XY24M00000S408	24.000	±10	8	±15	-40 ~ +85	80
XY25M00000S412	25.000	±10	12	±15	-40 ~ +85	80
XY25M00000S418	25.000	±10	18	±15	-40 ~ +85	80
XY26M00000S412	26.000	±10	12	±15	-40 ~ +85	80
XY27M00000S408	27.000	±20	8	±30	-40 ~ +85	100
XY27M12000S408	27.120	±10	8	±15	-40 ~ +85	80
XY32M00000S408	32.000	±10	8	±30	-40 ~ +85	80
XY32M00000S412	32.000	±10	12	±15	-40 ~ +85	80
XY36M00000S416	36.000	±10	16	±15	-40 ~ +85	80
XY37M40000S408	37.400	±10	8	±15	-40 ~ +85	80
XY38M40000S408	38.400	±10	8	±15	-40 ~ +85	80
XY48M00000S408	48.000	±10	8	±15	-40 ~ +85	80
XY50M00000S408	50.000	±10	8	±30	-40 ~ +85	80

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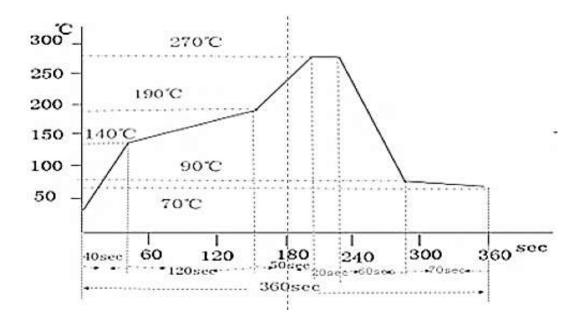
# PART CODE: **XY27M12000S408**MHZ SMD CRYSTAL SEAM SEAL CASE 1612 XY SERIES

#### **RELIABILITY - MECHANICAL AND ENVIRONMENTAL ENDURANCE**

TEST ITEMS	TEST METHOD AND CONDITIONS	REQUIREMENTS
Drop	Free drop from 75cm height on a hard wooden board for 3	Frequency change:
	times. (Board is thickness more than 30mm.)	≤5ppm
		Rr as specification
Shake	Shake frequency 10~55Hz, cyc1~2 minutes, swing 1.5mm,	Frequency change:
	direction x/y/z, all 30 minutes, test after 1 hours.	≤5ppm
		Rr as specification
Airproof	Put crystal into the pressure cabin with alcohol, keep pressure	IR≥500MΩ
	0.4~0.5mpa 10 minutes, then take out and blow for 5 minutes	
Weld	Temperature: 260±5°C	90% exhibit tin ok
	Time: 3 seconds	
Humidity	Temperature: +40±2°C	Frequency change:
	Humidity: 90%~95% R.H.	≤5ppm
	Time: 250 hours	Rr as specification
Low temperature	Temperature: -30±2°C	Frequency change:
	Time: 250 hours	≤5ppm
	put in room temperature, test after 1 hours.	Rr as specification
High	Temperature: +85±2°C	Frequency change:
Temperature	Time: 250 hours	≤5ppm
	put in room temperature, test after 1 hours.	Rr as specification
Temperature	-30±3°C/30±3 min~+85±2°C/30±3min, 5 cycles	Frequency change:
cycling		≤5ppm
		Rr as specification

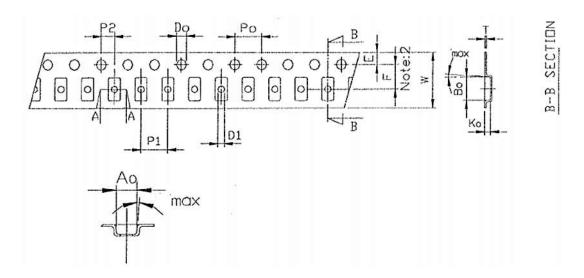


#### SUGGESTED REFLOW PROFILE - FOR REFERENCE ONLY





#### TAPE AND REEL - Unit: mm, 3000pcs/Reel



SYMBOL	TOLERANCE	DIMENSION (MM)
A0	±0.1	1.45
В0	±0.1	1.85
ко	±0.1	0.45
Т	±0.05	0.25
W	±0.3	8
E	±0.1	1.75
F	±0.1	3.5
P1	±0.1	4
P2	±0.1	2
D1	±0.1	0.6
D0	±0.05	1.55
P0	±0.1	4

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#### IMPORTANT NOTES AND DISCLAIMER

- ROHS COMPLIANCE: The levels of RoHS restricted materials in this product are below the maximum
  concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an
  exempted application, in accordance with EU RoHS Directive (EU) 2015/863 EC (RoHS3). RoHS Test Report for
  this product can be obtained can be obtained at Download Center.
- REACH COMPLIANCE: REACH substances of high concern (SVHCs) information is available for this product.
   Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, REACH Test Report for this product can be obtained at Download Center.
- All Product parametric performance is indicated in the Electrical Characteristics for the listed herein test
  conditions, unless otherwise noted. Product performance may not be indicated by the Electrical
  Characteristics if operated under different conditions.
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