

<b>SPECIFICATION SHEET NO.</b>	R1108- ZU108M025HGKTA	
<b>ORIGINAL MFG/PART NO</b>	Aillen Capacitors/CAE108M1EHZUGJ2TR	
<b>NEXTGEN PART CODE</b>	ZU108M025HGKTA	Indicate This Code For <a href="#">RFQ</a> /Order
<b>DATE</b>	Nov. 8, 2024	
<b>REVISION</b>	A6	Updated With Most Recent Data
<b>DESCRIPTION AND MAIN PARAMETRICS</b>	<p>SMD Capacitors Aluminum Electrolytic (CAE), ZU series, 2 pads  Wide Temperature and Low Impedance type  Capacitance: 1000μF, Tolerance ±20%, Voltage 25V  Case size: Ø 10.0*L10.2mm, Impedance (mΩ/20°C,100KHz): 60mΩ Max.  Ripple Current (mA r.m.s./@+105°C, 100KHz): 1190mA Max.  Lifetime @105°C: 5000 Hours Operating Temp. Range -55°C ~+105°C  REACH/RoHS/RoHS III Compliant &amp; Halogen Free  Package in Tape/Reel, 500pcs/Reel</p>	
<b>CUSTOMER</b>		
<b>CUSTOMER PART NUMBER</b>		
<b>CROSS REF. PART NUMBER</b>		
<b>MEMO</b>		

### VENDOR APPROVE

Issued/Checked/Approved



Date: Nov. 8, 2024

### CUSTOMER APPROVE

Date:

## MAIN FEATURE

- Aluminum Electrolytic Capacitors Foil Type, Radial, Can – SMD
- Wide Temperature And Low Impedance Type
- High Stability And Reliability and Designed Capacitors Quality Meets IEC60384
- Leakage Current  $I \leq 0.01CV$  Or  $3(\mu A)$  Whichever Is Greater After 2 Minutes
- Operating Temperature Range:  $-55 \sim +105^{\circ}C$
- Available For High Density Surface Mounting
- Rated Voltage Range from 6.3V to 50V
- Offer Quality Alternatives Parts For Major Brand KEMET/CHEMI-CON/NICHICON/RUBYCON and more
- Moisture Sensitivity Level (MSL) 1 (Unlimited)
- REACH/RoHS/RoHS III Compliant & Halogen Free
- MSDS Data Sheet Available



*Image shown is a representation only. Exact specifications should be obtained from the product dimension.*



## MAIN APPLICATION

- High-density Patch Assembly Electronic Circuit: Power Supply, Lighting, etc
- Industrial Equipment: Routers, Switches, Measuring Instruments, etc.
- Consumption Type Equipment: Amplifying Circuit Of Intelligent Loudspeaker, Smoothing Circuit, LED Lamp, etc.

## ELECTRICAL CHARACTERISTICS

- See Page 7 ~ Page 8 For Different Part Number.
- All Products Parameters are Subject To NextGen Components' Final Confirmation.

## HOW TO ORDER

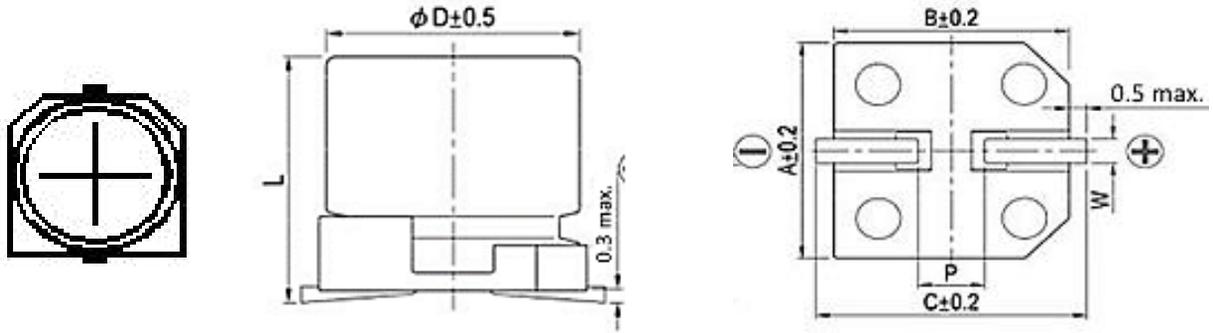
- Please Follow Up Part Code Guide And Indicate NextGen Part Code ZU108M025HGKTA For RFQ/Order.

**RFQ**  
[Request For Quotation](#)

## PART CODE GUIDE

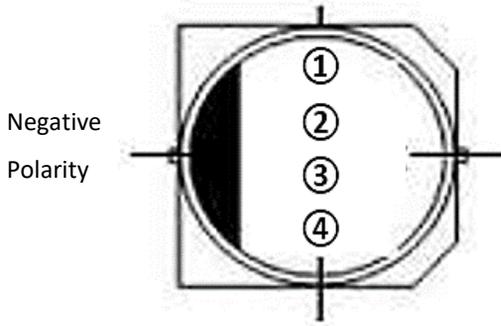
CODE	NAME	KEY SPECIFICATION OPTION
ZU	Product Index	Capacitors Aluminum Electrolytic, V-Chip Type, Original Series Number CDVZU
108	Rated Capacitance	227: 220μF; 337: 330μF; 477: 470μF; 567: 560μF; 687: 680μF 827: 820μF; 108: 1000μF; 158: 1500μF; 228: 2200μF
M	Capacitance Tolerance	M: ±20%; V: -10% ~ +20%
025	Rated Voltage	6V3: 6.3V; 010: 10V; 016:16V; 025: 25V; 035: 35V; 050: 50V
H	Environmental Requirements	R: RoHS III Compliant; H: RoHS III Compliant & Halogen Free
G	Case Diameter	F: Ø8.0mm; G: Ø10.0mm
K	Case Length	K: L10.2mm
T	Package	T: Tape/ Reel
A	Internal Control Code	Letter A~Z
XX	Suffix	Blank: N/A XX: Letter A~Z, a~z or digits (0~9) for Special/Custom Parameters

**DIMENSION** (Unit: mm,  $\varnothing 8 \sim \varnothing 10$  Explosion Proof Valve)



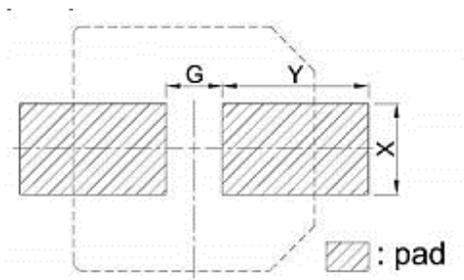
Case D.	$\varnothing 8$	$\varnothing 10$
Case L.	10.2	10.2
Tolerance @ L	$\pm 0.5$	$\pm 0.5$
A	8.3	10.3
B	8.3	10.3
C	9.0	11.0
P	$3.1 \pm 0.2$	$4.5 \pm 0.2$
W	$0.7 \sim 1.2$	$0.7 \sim 1.3$

**MARKING**



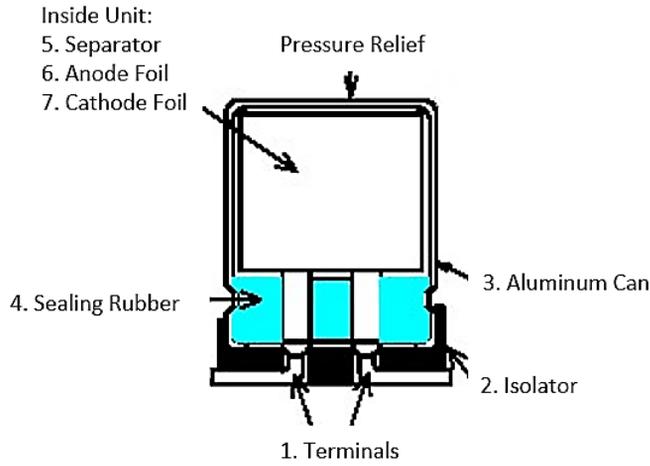
SYMBOL	NAME
①	Blank: N/A Letter (A~Z) + Digits (1~10): QC Code
②	Series Code
③	Rated Capacitance
④	Rated Voltage

**RECOMMENDED LAND PATTERN (Unit: mm)**



DIAMETER SIZE	X	Y	G
ø8	2.5	3.5	3.0
ø10	2.5	4.0	4.0

**CONSTRUCTION**



NO.	PARTS	MATERIAL
1	Terminal	Tinned Copper – Clad Steel Wire (Pb Free)
2	Isolator	Thermo-plastic resin
3	Aluminum Can	Aluminum
4	Sealing Rubber	Synthetic rubber
5	Separator	Manila hemp
6	Anode Foil	High purity aluminum foil
7	Cathode Foil	Aluminum foil

**GENERAL ELECTRICAL CHARACTERISTICS – FOR DIFFERENT PART CODE**

PARAMETER	UNITS	VALUE
Operating Junction Temperature Range	°C	-55 ~ +105
Storage Temperature Range	°C	-55 ~ +150

**FREQUENCY COEFFICIENT OF ALLOWABLE RIPPLE CURRENT**

FREQUENCY	50Hz	120Hz	300Hz	1KHz	≥10KHz
Coefficient	0.5	0.65	0.65	0.85	1

**TEMPERATURE COEFFICIENT**

AMBIENT TEMPERATURE (°C)	105	85	≤70
Coefficient	1	1.5	2

**ELECTRICAL CHARACTERISTICS** - Ta = 25°C, FOR DIFFERENT PART CODE

NEXTGEN PART CODE	ORIGINAL PART NUMBER	RATE VOL.	CAPACITOR VALUE	MAX. IMPEDANCE @20 °C 100KHZ	MAX. RIPPLE CURRENT @ 105°C 100KHZ	CASE SIZE ØD X L
		V	µF	mΩ	mA r.m.s	mm
ZU158M6V3HFKTA	CAE158M0JHZUFJ2TR	6.3	1500	80	850	8 x 10.2
ZU228M6V3HGKTA	CAE228M0JHZUGJ2TR	6.3	2200	60	1190	10 x 10.2
ZU108M010HFKTA	CAE108M1AHZUFJ2TR	10	1000	80	850	8 x 10.2
ZU158M010HGKTA	CAE158M1AHZUGJ2TR	10	1500	60	1190	10 x 10.2
ZU687M016HFKTA	CAE687M1CHZUFJ2TR	16	680	80	850	8 x 10.2
ZU108M016HGKTA	CAE108M1CHZUGJ2TR	16	1000	60	1190	10 x 10.2
ZU477M025HFKTA	CAE477M1EHZUFJ2TR	25	470	80	850	8 x 10.2
ZU827M025HGKTA	CAE827M1EHZUGJ2TR	25	820	60	1190	10 x 10.2
<b>ZU108M025HGKTA</b>	CAE108M1EHZUGJ2TR	25	1000	60	1190	10 x 10.2
ZU337M035HFKTA	CAE337M1VHZUFJ2TR	35	330	80	850	8 x 10.2
ZU567M035HGKTA	CAE567M1VHZUGJ2TR	35	560	60	1190	10 x 10.2
ZU227M050HFKTA	CAE227M1HZUFJ2TR	50	220	180	670	8 x 10.2
ZU337M050HGKTA	CAE337M1HZUGJ2TR	50	330	120	900	10 x 10.2

Remark

- 1) Specification are subject to change without notice should a safety or technical concern arise regarding the product, please be sure to contact our sales offices.
- 2) The sizes in the above table are all standard specifications. If you need custom parameters , please contact us.

## CHARACTERISTICS

Standard Atmospheric Conditions

The standard range of atmospheric conditions for making measurements/test as follows:

Ambient temperature: 15°C to 35°C

Relative humidity: 45% to 85%

Air Pressure: 86kPa to 106kPa

If there is any doubt about the results, measurement shall be made within the following conditions:

Ambient temperature: 20°C  $\pm$  2°C

Relative humidity: 60% to 70%

Air Pressure: 86kPa to 106kPa

As to the detailed information, please refer to following Table

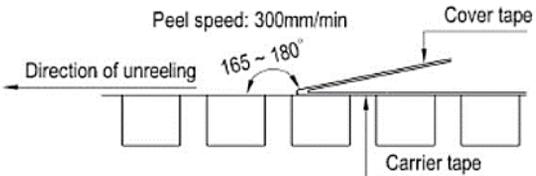
Operating Temperature Range

The ambient temperature range at which the capacitor can be operated continuously at rated voltage is

-55°C to 105°C.

As to the detailed information, please refer to the mentioned table next pages.

ITEM	PERFORMANCE														
Nominal Capacitance (Tolerance)	<p>&lt;Condition&gt;            Measuring Frequency : 120Hz ± 12Hz            Measuring Voltage : Not more than 0.5V            Measuring Temperature : 20 ± 2°C</p> <p>&lt;Criteria&gt;            Shall be within the specified capacitance tolerance</p>														
Leakage Current	<p>&lt;Condition&gt;            After DC Voltage is applied to capacitors through the series protective resistor (1kΩ ± 10Ω) so that terminal voltage may reach the reacted use voltage. The leakage current when measured in 2 minutes shall not exceed the values of the following equation.</p> <p>&lt;Criteria&gt;  <math>I (\mu A) \leq 0.01 CV \text{ or } 3 (\mu A)</math>, Whichever is greater            I: Leakage Current (μA)            C: Capacitance (μF)            V: Rated Working Voltage (V)</p>														
tan δ	<p>&lt;Condition&gt;            See Normal Capacitance, for measuring frequency, voltage and temperature.</p> <p>&lt;Criteria&gt;            The tangent of the loss angle (tan δ) of the capacitors shall refer to the following table. Measurements shall be made under the same conditions as those given for the measurement of the capacitance.</p> <table border="1" data-bbox="408 1466 1302 1570"> <tr> <td>W.V.</td> <td>6.3</td> <td>10</td> <td>16</td> <td>25</td> <td>35</td> <td>50</td> </tr> <tr> <td>tan δ</td> <td>0.26</td> <td>0.19</td> <td>0.16</td> <td>0.14</td> <td>0.12</td> <td>0.10</td> </tr> </table>	W.V.	6.3	10	16	25	35	50	tan δ	0.26	0.19	0.16	0.14	0.12	0.10
W.V.	6.3	10	16	25	35	50									
tan δ	0.26	0.19	0.16	0.14	0.12	0.10									
Rated Working Voltage (WV) Surge Voltage (SV)	<table border="1" data-bbox="414 1645 1302 1806"> <tr> <td>W.V. (V.DC)</td> <td>6.3</td> <td>10</td> <td>16</td> <td>25</td> <td>35</td> <td>50</td> </tr> <tr> <td>S.V. (V.DC.)</td> <td>7.2</td> <td>11.5</td> <td>18.4</td> <td>28.8</td> <td>40.2</td> <td>57.5</td> </tr> </table>	W.V. (V.DC)	6.3	10	16	25	35	50	S.V. (V.DC.)	7.2	11.5	18.4	28.8	40.2	57.5
W.V. (V.DC)	6.3	10	16	25	35	50									
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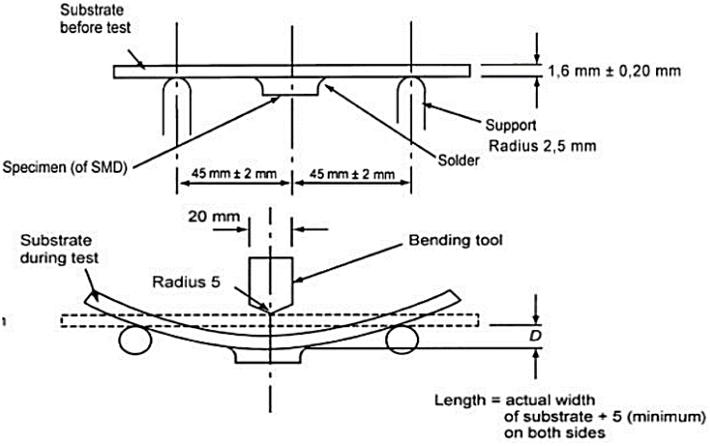
ITEM	PERFORMANCE																																							
Temperature Characteristic IEC-60384-4 4.12	<p>&lt;Condition&gt;</p> <table border="1" data-bbox="425 389 1320 694"> <thead> <tr> <th>Step.</th> <th>Testing Temperature(°C)</th> <th>Time</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>20 ± 2</td> <td>Time to reach thermal equilibrium</td> </tr> <tr> <td>2</td> <td>-55(-25) ± 3</td> <td>Time to reach thermal equilibrium</td> </tr> <tr> <td>3</td> <td>20 ± 2</td> <td>Time to reach thermal equilibrium</td> </tr> <tr> <td>4.</td> <td>105 ± 2</td> <td>Time to reach thermal equilibrium</td> </tr> <tr> <td>5</td> <td>20 ± 2</td> <td>Time to reach thermal equilibrium</td> </tr> </tbody> </table> <p>&lt;Criteria&gt;</p> <p>a. At +105°C, capacitance shall be within ±20% of their origin at +20°C, measured capacitance, tan δ shall be within limit of 4.3. The leakage current value at +105°C shall not more than 8 times the specified value.</p> <p>b. At step 5, tan δ shall be within the limit of 4.3. The leakage current value shall not more than the specified value.</p> <p>c. At -55°C (-25°C), impedance (Z) ratio shall not exceed the value of the following table.</p> <table border="1" data-bbox="399 1098 1299 1336"> <thead> <tr> <th>Rated Voltage (V)</th> <th>6.3</th> <th>10</th> <th>16</th> <th>25</th> <th>35</th> <th>50</th> </tr> </thead> <tbody> <tr> <td>Z-25°C/Z+20°C (120Hz)</td> <td>4</td> <td>3</td> <td>2</td> <td>2</td> <td>2</td> <td>2</td> </tr> <tr> <td>Z-55°C/Z+20°C (120Hz)</td> <td>8</td> <td>8</td> <td>4</td> <td>4</td> <td>3</td> <td>3</td> </tr> </tbody> </table> <p>d. Capacitance tan δ and impedance shall be measured at 120Hz</p>	Step.	Testing Temperature(°C)	Time	1	20 ± 2	Time to reach thermal equilibrium	2	-55(-25) ± 3	Time to reach thermal equilibrium	3	20 ± 2	Time to reach thermal equilibrium	4.	105 ± 2	Time to reach thermal equilibrium	5	20 ± 2	Time to reach thermal equilibrium	Rated Voltage (V)	6.3	10	16	25	35	50	Z-25°C/Z+20°C (120Hz)	4	3	2	2	2	2	Z-55°C/Z+20°C (120Hz)	8	8	4	4	3	3
Step.	Testing Temperature(°C)	Time																																						
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Sealing Tape Reel Strength	<p>&lt;Condition&gt;</p> <p>Peel angle: 165 to 180°C referred to the surface on which the tape is glued.</p> <p>Peel speed: 300mm per minutes</p> <p>The peel strength must be 0.1 ~ 0.7N under these conditions.</p> 																																							

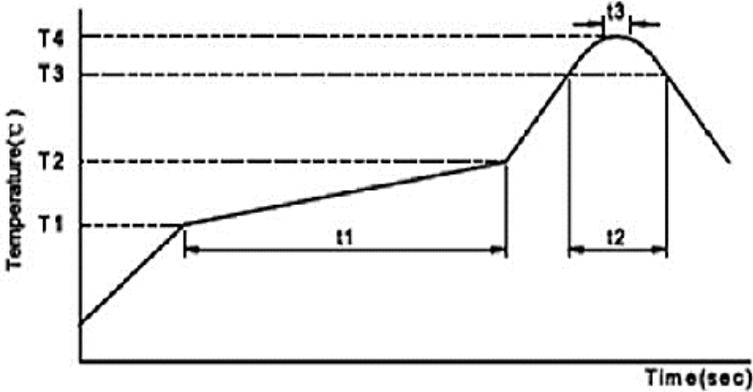
ITEM	PERFORMANCE										
<p>Load Life Test IEC-60384- 4 4.13</p>	<p>&lt;Condition&gt; The capacitor is stored at a temperature of 105 ° C ± 2 with rated voltage applied continuously for 6.3V:3000+48/0 hours, &gt; 6.3V:5000+48/0 hours; Then the product should be tested after 16 hours recovering time at atmospheric conditions. The result should meet the following table: &lt;Criteria&gt; The characteristic shall meet the following requirements.</p> <table border="1" data-bbox="425 629 1300 917"> <tr> <td>Capacitance Change</td> <td>± 30% of initial measured value.</td> </tr> <tr> <td>tan δ</td> <td>300% or less of the specified value</td> </tr> <tr> <td>Leakage current</td> <td>Not more than the specified value.</td> </tr> <tr> <td>Appearance</td> <td>No leakage of electrolyte or swelling of the case. All markings shall be legible</td> </tr> <tr> <td>Inner construction</td> <td>No corrosion of tab terminals or electrodes</td> </tr> </table> <p>Remarks: Prior to the measurement of the leakage current, the D.C. rated voltage shall be applied across the capacitor and its protective resistance (1kΩ) for 30 mines after which it shall be discharged.</p>	Capacitance Change	± 30% of initial measured value.	tan δ	300% or less of the specified value	Leakage current	Not more than the specified value.	Appearance	No leakage of electrolyte or swelling of the case. All markings shall be legible	Inner construction	No corrosion of tab terminals or electrodes
Capacitance Change	± 30% of initial measured value.										
tan δ	300% or less of the specified value										
Leakage current	Not more than the specified value.										
Appearance	No leakage of electrolyte or swelling of the case. All markings shall be legible										
Inner construction	No corrosion of tab terminals or electrodes										
<p>Shelf Life Test IEC-60384- 4 4.17</p>	<p>&lt;Condition&gt; The capacitors are then stored with no voltage applied at a temperature of 105 ±2°C for 1000+48/0 hours. Following this period the capacitors shall be removed from the test chamber and be allowed to stabilized at room temperature for 4~8 hours. Next they shall be connected to a series limiting resistor(1k±100Ω) with D.C. rated voltage applied for 30min. After which the capacitors shall be discharged, and then, tested the characteristics. &lt;Criteria&gt; The characteristic shall meet the following requirements.</p> <table border="1" data-bbox="425 1512 1300 1800"> <tr> <td>Capacitance Change</td> <td>± 30% of initial measured value.</td> </tr> <tr> <td>tan δ</td> <td>300% or less of the specified value</td> </tr> <tr> <td>Leakage current</td> <td>Not more than 200% of the specified value</td> </tr> <tr> <td>Appearance</td> <td>No leakage of electrolyte or swelling of the case. All markings shall be legible</td> </tr> <tr> <td>Inner construction</td> <td>No corrosion of tab terminals or electrodes</td> </tr> </table> <p>Remark: If the capacitors are stored more than 1 year, the leakage current may increase. Please apply voltage through about 1 KΩ resistor, if necessary.</p>	Capacitance Change	± 30% of initial measured value.	tan δ	300% or less of the specified value	Leakage current	Not more than 200% of the specified value	Appearance	No leakage of electrolyte or swelling of the case. All markings shall be legible	Inner construction	No corrosion of tab terminals or electrodes
Capacitance Change	± 30% of initial measured value.										
tan δ	300% or less of the specified value										
Leakage current	Not more than 200% of the specified value										
Appearance	No leakage of electrolyte or swelling of the case. All markings shall be legible										
Inner construction	No corrosion of tab terminals or electrodes										

ITEM	PERFORMANCE								
<p>Surge Test IEC-60384- 4 4.9</p>	<p>&lt;Condition&gt; Test temperature:15~35°C Series resistor: <math>R = \frac{100 \pm 50}{C}</math> R: protective resistor (KΩ) C: nominal capacitance (μF) Test voltage: Surge voltage item 4.4 No. of cycles: 1000cycles Each cycles lasts for <math>6 \pm 0.5</math>min "ON" for <math>30 \pm 5</math> s "OFF" for <math>5 \pm 0.5</math>min.</p> <table border="1" data-bbox="402 665 1283 870"> <tr> <td>Leakage current</td> <td>Not more than the specified value</td> </tr> <tr> <td>Capacitance Change</td> <td>Within <math>\pm 15\%</math> of initial value.</td> </tr> <tr> <td>tan δ</td> <td>Not more than the specified value.</td> </tr> <tr> <td>Appearance</td> <td>There shall be no leakage of electrolyte.</td> </tr> </table> <p>Attention: This test simulates over voltage at abnormal situation, and not be hypothesizing that over voltage is always applied.</p>	Leakage current	Not more than the specified value	Capacitance Change	Within $\pm 15\%$ of initial value.	tan δ	Not more than the specified value.	Appearance	There shall be no leakage of electrolyte.
Leakage current	Not more than the specified value								
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tan δ	Not more than the specified value.								
Appearance	There shall be no leakage of electrolyte.								
<p>Vibration Test IEC-60384- 4 4.8</p>	<p>&lt;Condition&gt; Fix it at the point 4 mm or less from body. For ones of 12.5 mm or more in diameter or 25 mm or Capacitance; Direction and during of vibration:3 orthogonal directions mutually each for 2 hours(total of 6 hours) Vibration frequency range : 10Hz ~ 55Hz Peak to peak amplitude : 1.5mm Sweep rate : 10Hz ~ 55Hz ~ 10Hz in about 1 minute &lt;Criteria&gt; The characteristic shall meet the following requirements.</p> <table border="1" data-bbox="402 1524 1283 1730"> <tr> <td>Leakage current</td> <td>Not more than the specified value</td> </tr> <tr> <td>Capacitance Change</td> <td>Within <math>\pm 10\%</math> of initial value.</td> </tr> <tr> <td>tan δ</td> <td>Not more than the specified value.</td> </tr> <tr> <td>Appearance</td> <td>There shall be no leakage of electrolyte.</td> </tr> </table>	Leakage current	Not more than the specified value	Capacitance Change	Within $\pm 10\%$ of initial value.	tan δ	Not more than the specified value.	Appearance	There shall be no leakage of electrolyte.
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Capacitance Change	Within $\pm 10\%$ of initial value.								
tan δ	Not more than the specified value.								
Appearance	There shall be no leakage of electrolyte.								

ITEM	PERFORMANCE								
<p>Solderability Test IEC-60384-4 4.6</p>	<p>&lt;Condition&gt; The capacitor shall be tested under the following conditions: Soldering temperature: 245°C ± 3°C Dipping depth: 2mm Dipping speed: 25 ± 2.5mm/s Dipping time: 3 ± 0.5s &lt;Criteria&gt;</p> <table border="1" data-bbox="396 679 1253 762"> <tr> <td>Coating quality</td> <td>A minimum of 95% of the surface being immersed</td> </tr> </table>	Coating quality	A minimum of 95% of the surface being immersed						
Coating quality	A minimum of 95% of the surface being immersed								
<p>Resistance to solder heat test</p>	<p>&lt;Condition&gt; After reflow soldering (item 4.18) The capacitor shall be left at room temperature for before measurement. &lt;Criteria&gt; The characteristic shall meet the following requirements.</p> <table border="1" data-bbox="396 1081 1253 1284"> <tr> <td>Leakage current</td> <td>Not more than the specified value</td> </tr> <tr> <td>Capacitance Change</td> <td>Within ± 10% of initial value.</td> </tr> <tr> <td>tan δ</td> <td>Not more than the specified value.</td> </tr> <tr> <td>Appearance</td> <td>There shall be no leakage of electrolyte.</td> </tr> </table>	Leakage current	Not more than the specified value	Capacitance Change	Within ± 10% of initial value.	tan δ	Not more than the specified value.	Appearance	There shall be no leakage of electrolyte.
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Capacitance Change	Within ± 10% of initial value.								
tan δ	Not more than the specified value.								
Appearance	There shall be no leakage of electrolyte.								
<p>Damp heat test IEC60384-4 4.12</p>	<p>&lt;Condition&gt; Humidity Test: According to IEC60384-4 No.4.12 methods, capacitor shall be exposed for 1000±8 hours in an atmosphere of 90~95%RH .at 60±3°C, the characteristic change shall meet the following requirement. &lt;Criteria&gt;</p> <table border="1" data-bbox="396 1665 1253 1868"> <tr> <td>Leakage current</td> <td>Not more than the specified value</td> </tr> <tr> <td>Capacitance Change</td> <td>Within ± 20% of initial value.</td> </tr> <tr> <td>tan δ</td> <td>Not more than 120% of the specified value</td> </tr> <tr> <td>Appearance</td> <td>There shall be no leakage of electrolyte.</td> </tr> </table>	Leakage current	Not more than the specified value	Capacitance Change	Within ± 20% of initial value.	tan δ	Not more than 120% of the specified value	Appearance	There shall be no leakage of electrolyte.
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Appearance	There shall be no leakage of electrolyte.								

ITEM	PERFORMANCE																													
<p>Change Of Temperature Test IEC-60384-4 4.7</p>	<p>&lt;Condition&gt; Temperature cycle: According to IEC60384-4 No.4.7 methods, capacitor shall be placed in an oven, the condition according as below</p> <table border="1" data-bbox="401 480 1306 839"> <thead> <tr> <th>No.</th> <th>Temperature</th> <th>Time</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>+25°C</td> <td>≤3 Minutes</td> </tr> <tr> <td>2</td> <td>-55°C</td> <td>30 ± 2 Minutes</td> </tr> <tr> <td>3</td> <td>+25°C</td> <td>≤3 Minutes</td> </tr> <tr> <td>4</td> <td>+105°C</td> <td>30 ± 2 Minutes</td> </tr> <tr> <td>5</td> <td>+25°C</td> <td>≤3 Minutes</td> </tr> <tr> <td colspan="3" style="text-align: center;">1 to 5 = 1 cycle, Total 5 cycles</td> </tr> </tbody> </table> <p>and then the capacitor shall be subjected to standard atmospheric conditions for 4 hours, after which measurements shall be made.</p> <p>&lt;Criteria&gt; The characteristic shall meet the following requirements.</p> <table border="1" data-bbox="401 1052 1300 1290"> <tbody> <tr> <td>Capacitance Change</td> <td>Within ± 10% of initial value.</td> </tr> <tr> <td>tan δ</td> <td>Not more than the specified value.</td> </tr> <tr> <td>Leakage current</td> <td>Not more than the specified value.</td> </tr> <tr> <td>Appearance</td> <td>No broken and undamaged.</td> </tr> </tbody> </table>	No.	Temperature	Time	1	+25°C	≤3 Minutes	2	-55°C	30 ± 2 Minutes	3	+25°C	≤3 Minutes	4	+105°C	30 ± 2 Minutes	5	+25°C	≤3 Minutes	1 to 5 = 1 cycle, Total 5 cycles			Capacitance Change	Within ± 10% of initial value.	tan δ	Not more than the specified value.	Leakage current	Not more than the specified value.	Appearance	No broken and undamaged.
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<p>Low Temperature Test</p>	<p>&lt;Condition&gt; Capacitors are placed at -55 ± 3°C for 96 ± 4 hours. And then the capacitor shall be subjected to standard atmospheric conditions for 4 hours, after which measurements shall be made.</p> <p>&lt;Criteria&gt;</p> <table border="1" data-bbox="401 1587 1280 1825"> <tbody> <tr> <td>Leakage current</td> <td>Not more than the specified value</td> </tr> <tr> <td>Capacitance Change</td> <td>Within ± 10% of initial value.</td> </tr> <tr> <td>tan δ</td> <td>Not more than the specified value.</td> </tr> <tr> <td>Appearance</td> <td>No broken and undamaged</td> </tr> </tbody> </table>	Leakage current	Not more than the specified value	Capacitance Change	Within ± 10% of initial value.	tan δ	Not more than the specified value.	Appearance	No broken and undamaged																					
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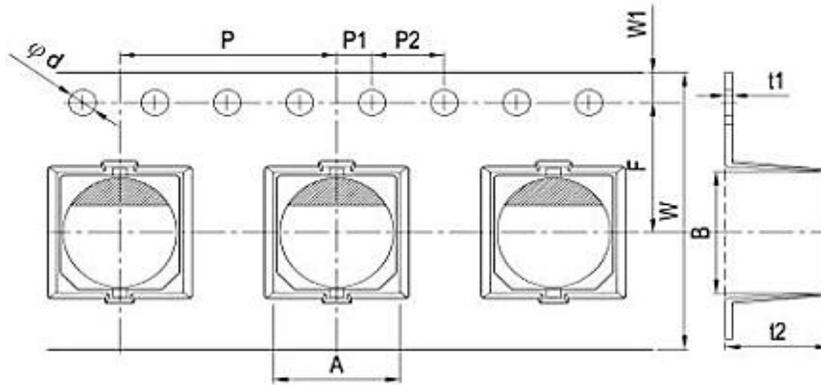
ITEM	PERFORMANCE				
<p>Vent Test IEC-60384-4 4.16</p>	<p>&lt;Condition&gt;</p> <p>The following test only apply to those products with vent products at diameter <math>\geq \varnothing 8</math> with vent.</p> <p>D.C. test</p> <p>The capacitor is connected with its polarity reversed to a DC power source. Then a current selected from following table is applied.</p> <table border="1" data-bbox="454 634 1168 737"> <thead> <tr> <th>Diameter (mm)</th> <th>DC Current (A)</th> </tr> </thead> <tbody> <tr> <td>22.4 or less</td> <td>1</td> </tr> </tbody> </table> <p>&lt;Criteria&gt;</p> <p>No emission of gas after 30 minutes of the voltage application also meets the specification. The vent shall operate with no dangerous conditions such as flames or dispersion of pieces of the capacitor and/or case.</p>	Diameter (mm)	DC Current (A)	22.4 or less	1
Diameter (mm)	DC Current (A)				
22.4 or less	1				
<p>Mechanical Characteristics Test</p>	<p>&lt;Condition&gt;</p> <p>Bending Test: Apply pressure in the direction of the arrow at a rate of about 0.5 mm/s until bent width reaches 2 mm and hold for 60s. The board shall be the test board "B" as specified in JIS C 0051: 2002. If the land area differs, it shall be specified clearly in the next item.</p>  <p>&lt;Criteria&gt;</p> <p>Without mechanical damage such as breaks. Electrical characteristics shall be satisfied.</p> <p>If there are electrodes on both surfaces, above requirements shall be satisfied on whichever surface it may be fixated on.</p>				

ITEM	PERFORMANCE								
Reflow Soldering  Temperature Profile	<table border="1" data-bbox="408 323 1296 478"> <thead> <tr> <th>Welding Method</th> <th>Reflow Soldering</th> <th>Soldering Iron</th> <th>Wave Soldering</th> </tr> </thead> <tbody> <tr> <td>The feasibility of</td> <td>Feasible</td> <td>Feasible</td> <td>Is not workable</td> </tr> </tbody> </table> <p data-bbox="394 513 948 544">Conditions for the use of lead-free reflow soldering.</p>  <p data-bbox="394 990 666 1021">1) Methods the following</p> <p data-bbox="394 1038 1319 1307">Reflow soldering: please follow the temperature condition during welding. If high temperature is used, please measure and inform the capacitor temperature and reflow soldering condition. The product size is larger and its rising temperature is slower. It is not necessary to adjust the temperature of the reflow solder in accordance with the size of the product. For example, the products of 4 and 10 will be installed in the PCB over tin furnace.</p> <p data-bbox="394 1328 1258 1359">2) Precautions for soldering tin: Related factors of reflow soldering temperature:</p> <p data-bbox="394 1375 1162 1406">Product size: The product size is larger and its temperature rises slowly.</p> <p data-bbox="394 1423 1319 1454">Product installation position: The temperature of PCB center is lower than that of PCB</p> <p data-bbox="394 1471 601 1502">3) Reflow soldering</p> <p data-bbox="394 1518 822 1549">If possible, avoid reflow soldering twice.</p> <p data-bbox="394 1566 1258 1643">If repeated reflux is unavoidable, measure and inform the first and second reflux temperature, and the time of reflow soldering</p> <p data-bbox="394 1659 858 1690">4) Please do not 3 times of reflow soldering</p> <p data-bbox="394 1707 1115 1738">Please follow the following conditions when soldering tin soldering:</p> <p data-bbox="394 1754 936 1786">Soldering iron maximum temperature: <math>350 \pm 5^{\circ}\text{C}</math>;</p> <p data-bbox="394 1802 648 1833">Welding time: 3+1/-0S</p>	Welding Method	Reflow Soldering	Soldering Iron	Wave Soldering	The feasibility of	Feasible	Feasible	Is not workable
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Reflow Soldering  Temperature Profile	<p>Test Method And Peak Temperature Permissible Range</p> <table border="1" data-bbox="422 381 1276 779"> <thead> <tr> <th colspan="2">Products category</th> <th colspan="7">SMD aluminum electrolytic capacitor</th> </tr> </thead> <tbody> <tr> <td colspan="2">voltage ( V )</td> <td>4~50</td> <td>4~50</td> <td>≥63</td> <td>4~100</td> <td colspan="3">≥160</td> </tr> <tr> <td colspan="2">Product size</td> <td>Φ4~6.3 3×4.5 L</td> <td>Φ4~6.3</td> <td>Φ4~6.3</td> <td>Φ8~18</td> <td colspan="3">≥Φ12.5</td> </tr> <tr> <td rowspan="2">Preheating</td> <td>TEM ( T<sub>1</sub>~T<sub>2</sub> , °C )</td> <td colspan="7">150~180</td> </tr> <tr> <td>Time ( t<sub>1</sub> ) Max, S</td> <td>120</td> <td colspan="6">180</td> </tr> <tr> <td rowspan="2">The duration of the</td> <td>TEM ( T<sub>3</sub> , °C )</td> <td>230</td> <td>217</td> <td>230</td> <td>217</td> <td>217</td> <td>230</td> <td>217</td> </tr> <tr> <td>Time ( t<sub>2</sub> ) Max, S</td> <td>30</td> <td>90</td> <td>60</td> <td>60</td> <td>60</td> <td>40</td> <td>60</td> </tr> <tr> <td rowspan="2">The highest temperature</td> <td>TEM ( T<sub>4</sub> , °C )</td> <td>250</td> <td>260</td> <td>250</td> <td colspan="2">250</td> <td colspan="2">240</td> </tr> <tr> <td>Time ( t<sub>3</sub> ) Max, S</td> <td colspan="7">5</td> </tr> <tr> <td colspan="2">Return the number</td> <td>1</td> <td colspan="6">≤2</td> </tr> </tbody> </table> <ul style="list-style-type: none"> <li>• Please contact us if the conditions of use are higher than those listed above.</li> <li>• When performing second reflow soldering, please make sure the temperature of capacitor has cooled to 5 ~ 35 °C.</li> <li>• If the reflow condition is based on IPC/JEDEC(J-STD-020), please contact us.</li> </ul> <p>OP-CAP Precautions:</p> <ul style="list-style-type: none"> <li>• Reflow soldering will reduce the rated electrostatic capacity of the product, and it should be confirmed whether reflow soldering condition meets the specification of recommended reflow soldering.</li> <li>• Although the actual reflow condition change is still based on the reflow soldering method, please note that the highest temperature and the electrode terminal at the bottom of the aluminum shell must not exceed the maximum temperature.</li> <li>• OP-APproductsduringtheprocessofreflowheatingtemperatureshouldincrease to more than 200 °C</li> <li>• If the reflow condition temperature or duration is greater than the above table, the OP-CAP product will be damaged. The electrostatic capacity of the product is reduced by about 50%, the leakage current is large (up to m A), and the outside of the capacitor is damaged.</li> </ul> <p>Recommended Land Size (see page 10)</p>	Products category		SMD aluminum electrolytic capacitor							voltage ( V )		4~50	4~50	≥63	4~100	≥160			Product size		Φ4~6.3 3×4.5 L	Φ4~6.3	Φ4~6.3	Φ8~18	≥Φ12.5			Preheating	TEM ( T <sub>1</sub> ~T <sub>2</sub> , °C )	150~180							Time ( t <sub>1</sub> ) Max, S	120	180						The duration of the	TEM ( T <sub>3</sub> , °C )	230	217	230	217	217	230	217	Time ( t <sub>2</sub> ) Max, S	30	90	60	60	60	40	60	The highest temperature	TEM ( T <sub>4</sub> , °C )	250	260	250	250		240		Time ( t <sub>3</sub> ) Max, S	5							Return the number		1	≤2					
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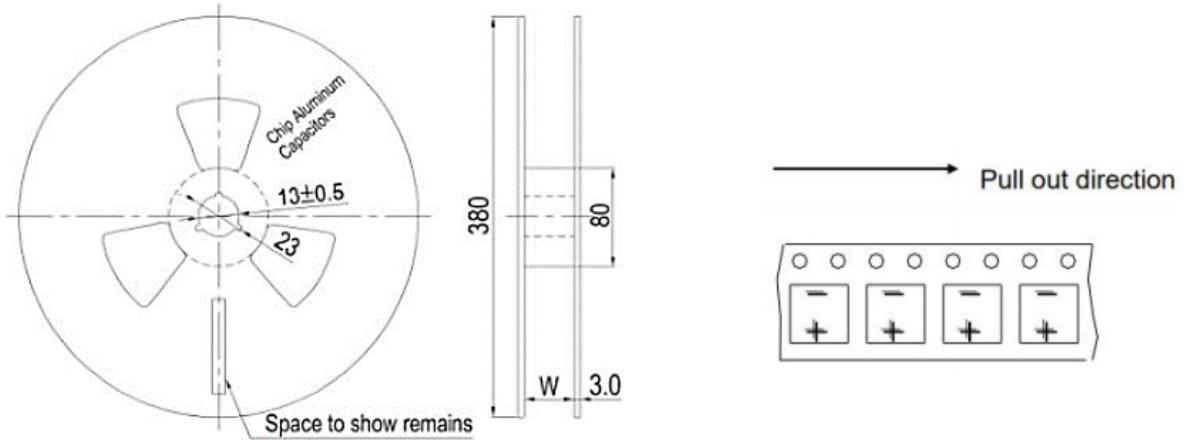
**TAPE** (Unit: mm), Applicable standard JIS C0806 and IEC 60286.

Fig. 1 ( $\varnothing 8 \sim \varnothing 10$ )



SIZE	W	P	F	A0	B0	t2	$\varnothing d$	P1	P2	t1	W1
$\varnothing 8 \times 10.2$	24	16	11.5	8.7	8.7	11	1.5	2	4	0.4	1.75
$\varnothing 10 \times 10.2$	24	16	11.5	10.7	10.7	11	1.5	2	4	0.4	1.75

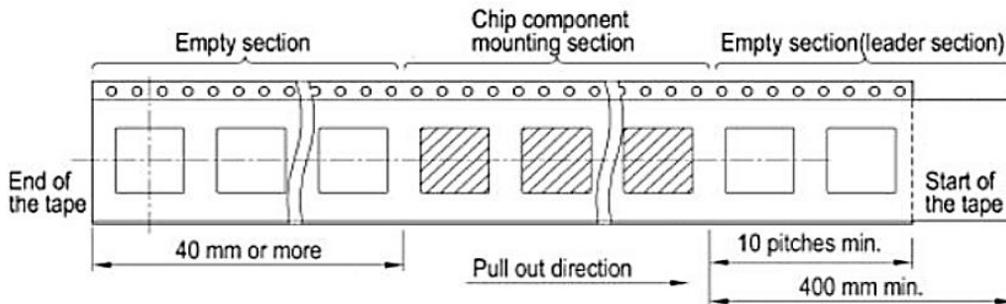
**REEL** (Unit: mm), Applicable standard JIS C0806 and IEC 60286.



CASE SIZE	Ø8X10.2	Ø10x10.2
W (mm)	26	26
Qty/Reel (pcs)	500	500

**PACKING METHOD**

- Polarity: Anode on the opposite side of the feed hole
- The leader length of the tape shall not be less than 400mm including 10 or more embossed sections in which no parts are contained.
- The winding core is provided with an over 40mm long empty section



## APPLICATION GUIDELINE

### CIRCUIT DESIGN

1) Please make sure the environmental and mounting conditions to which the capacitor will be exposed are within the conditions specified in catalogue.

2) Operating temperature and applied ripple shall be within specification.

3) Appropriate capacitors which comply with the life requirement of the products should be selected when designing the circuit.

4) Aluminum electrolytic capacitors are polar. Make sure that no reverse voltage or AC voltage is applied to the capacitors. Please use bi-polar capacitors for a circuit that can possibly see reversed polarity.

Note: Even bi-polar capacitors cannot be used for AC voltage application.

5) Do not use aluminum electrolytic capacitors in a circuit that requires rapid and very frequent charge/ discharge. In this type of circuit, it is necessary to use a special design capacitor with extended life characteristics.

6) Do not apply excess voltage.

(1) Please pay attention to that the peak voltage, which is DC voltage overlapped by ripple current, will not exceed the rated voltage.

(2) In the case where more than 2 aluminum electrolytic capacitors are used in series, please make sure that applied voltage will be lower than rated voltage and the voltage will be applied to each capacitor equally by using a balancing resistor in parallel with the capacitor.

7) Aluminum electrolytic capacitors shall not be used under the following environmental conditions:

(1) (a) Capacitors will be exposed to water (including condensation), brine or oil. (b) Ambient conditions that include toxic gases such as hydrogen sulfide, sulfurous acid, nitrous acid, chlorine, bromine, methyl bromide, ammonium, etc. (c) Ambient conditions that expose the capacitor to ozone, ultraviolet ray and radiation.

(2) Severe vibration and physical shock conditions that exceed specification.

Vibration test condition: 10-55-10Hz

Vibration frequency range : 10~55~10hz

Sweep rate : 10~55~10Hz/minute

Sweep method : logarithmic

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Amplitude or acceleration : 1.5mm (max. Acceleration is 10G)

Direction of vibration : X, Y, Z direction

Testing time: 2 hours per each direction

Shock is not applicable normally.

If a particular condition is required, please contact our sales team.

8) The main chemical solution of the electrolyte and the separator paper used in the capacitors are combustible.

The electrolyte is conductive. When it comes in contact with the PC board, there is a possibility of pattern corrosion or short circuit between the circuit pattern, which could result in smoking or catching fire. Do not locate any circuit pattern beneath the capacitor end seal.

9) Do not design a circuit board that the heat generating components are placed near the aluminum electrolytic capacitor or on the reverse side of PC board, if that just under the capacitor.

10) Electrical characteristics may vary depending on changes in temperature and frequency. Please consider this variation when you design circuits.

11) When you install more than 2 capacitors in parallel, please consider the balance of current flowing into the capacitors.

12) While mounting capacitors on double-side PC board, the capacitors should be away from those unnecessary base plate holes and connection holes.

## **MOUNTING**

1) Once a capacitor has been assembled in the set and power applied, do not attempt to re-use the capacitor in other circuits or application.

2) Leakage current of the capacitors that have been stored for more than 2 years may increase. When leakage current has increased, please perform a voltage treatment using a 1k $\Omega$  resistor.

3) Please confirm specifications and polarity before installing capacitors on the PC board.

4) Do not drop capacitors on the floor, nor use a capacitor that was dropped.

5) Do not deform the capacitor during installation.

6) Please pay attention to the mechanical shock to the capacitor by suction nozzle of the automatic insertion machine or automatic mounter, or by product checker, or by centering mechanism.

#### **REFLOW SOLDERING**

1) Please follow "Reflow Soldering Conditions" when use the part.

2) When an infrared heater is used, please pay attention to the extent of heating since the absorption rate of infrared will vary due to difference in the color and size of the capacitor.

3) Do not tilt lay down or twist the capacitor body after the capacitor are soldered to the PC board.

4) Do not carry the PC board by grasping the soldered capacitor.

5) Please do not allow anything to touch the capacitor after soldering. If PC boards are stored in stack, please make sure the PC board or other components away from the capacitor.

6) The capacitors shall not be effected by any radiated heat from the soldered PC board or other components after soldering.

7) Cleaning:

(a) Do not clean capacitors with halogenated cleaning agent. However, if it is necessary to clean with halogenated cleaning agent, please contact our sales team.

(b) Recommended cleaning method

Applicable : Any type, any ratings

Cleaning conditions: Total cleaning time shall be within 2 minutes by immersion, ultrasonic or other methods.

Temperature of the cleaning agents shall be 40°C or below. After cleaning, capacitors should be dried by using hot air for the minimum 10 minutes along with the PC board mounted. Hot air temperature should be within the maximum operating temperature of the capacitor. Insufficient dryness after water rinse may cause appearance problems, such as bottom-plate bulge and etc.;

Avoid using ozone destructive substances as cleaning agents for protecting global environment.

#### **IN THE EQUIPMENT**

1) Do not directly touch terminal by hand.

2) Do not link positive terminal and negative terminal by conductor, nor spill conductible liquid such as alkaline or acidic solution on or near the capacitor.

3) Please make sure that the ambient conditions where the set is installed are free from spilling water or oil, direct sunlight, ultraviolet rays, radiation, poisonous gases, vibration or mechanical shock.

#### **MAINTENANCE AND INSPECTION**

Please periodically inspect the aluminum capacitors that are installed in industrial equipment. The following items should be checked:

Appearance: remarkable abnormality such as pressure relief vent opening, electrolyte leaking, etc.

Electrical characteristics: capacitance, dielectric loss tangent, leakage current and etc., which are specified in catalogue or alternate product specification.

#### **IN AN EMERGENCY**

1) If you see smoke due to operation of safety vent, please turn off the main switch or pull out the plug from the outlet.

2) If you breathe the gas or ingest the electrolyte, please wash out your mouth and throat with water immediately.

3) If your skin is exposed to the electrolyte, please wash it away using soap and water.

#### **STORAGE**

1) Do not keep capacitor in high temperature and high humidity atmosphere. Storage conditions should be:

Temperature: 5°C~ 35°C Humidity : lower than 75% Place : Indoor

2) Avoid ambient conditions where capacitors are covered with water, brine or oil.

3) A storage products for longer than 12 months is not recommended. Within other effects, the terminals may suffer degradation, resulting in bad solderability. All products shall be used within the period of 12 months based on the day of shipment

#### **DISPOSAL**

Please take either of the following methods in disposing capacitors.

1) Incinerate them after crushing capacitors or making a hole on the capacitor body.

2) If incineration is not applicable, hand them over to a waste disposal agent and have them buried in landfills.

## IMPORTANT NOTES AND DISCLAIMER

1. **ROHS COMPLIANCE:** The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU RoHS Directive (EU) 2015/863 EC (RoHS3). RoHS Test Report for this product can be obtained at Download Center.
2. **REACH COMPLIANCE:** REACH substances of high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, REACH Test Report for this product can be obtained at Download Center.
3. All Product parametric performance is indicated in the Electrical Characteristics for the listed herein test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.
4. NextGen Component, Inc (*NextGen*) reserves the right to make changes to this document and its products and specifications at any time without notice. Customers should obtain and confirm the latest product information and specifications before final design, purchase or use.
5. *NextGen* makes no warranty, representation or guarantee regarding the suitability of its products for any particular purpose, not does *NextGen* assume any liability for application assistance or customer product design.
6. *NextGen* does not warrant or accept any liability with products which are purchased or used for any unintended or unauthorized application. No license is granted by implication or otherwise under any intellectual property rights of NextGen.
7. *NextGen* products are not authorized for use as critical components in life support devices or systems without express written approval by *NextGen*.
8. *NextGen* requires that customers first obtain an RMA (Returned Merchandise Authorization) number prior to returning any products. Returns must be made within 30 days of the date of invoice, be in the original packaging, unused and like-new condition. At the time of quoting or purchasing, a product may say that it is Non-Cancelable/ Non-Returnable (NCNR). These products are not returnable and not refundable.