

## **SPECIFICATION SHEET**

#### MHZ SMD CERAMIC RESONATOR CASE 4520 CR SERIES

SPECIFICATION SHEET NO.	R1015- CR6M950000S015		
ORIGINAL MFG/PART NO	TGS Crystals/CRTR 6.95MG-15 TLH/ZTTCR 6.95MG-15		
DATE	Oct. 15,	2024	
REVISION	A1	Updated With Most Recent Data	
DESCRIPTION AND	MHz SM	D Ceramic Resonator, 3 Pads, CR Series	
BAAINI DAD ABAETDICC	Case 452	0, Dimension L4.5*W2.0*H1.2mm	
MAIN PARAMETRICS	6.95MHz	r, Frequency Accuracy $\pm$ 0.5%; Built-in Capacitance 15pF	
	Operatin	g Temp. Range -25°C ~+85°C	
	Reflow P	rofile Condition 260 °C Max.	
	Package in Tape/Reel, 3000pcs/Reel		
	REACH/RoHS/RoHS III Compliant, RoHS Annex III lead Exemption		
	(Exempt per RoHS EU 2015/863)		
CUSTOMER			
CUSTOMER PART NUMBER			
CROSS REF. PART NUMBER			
MEMO			

#### **VENDOR APPROVE**

Issued/Checked/Approved







Date: Oct. 15, 2024

CUSTOMER APPROVE	
Date:	



### MHZ SMD CERAMIC RESONATOR CASE 4520 CR SERIES

#### **MAIN FEATURE**

- MHz SMD Resonator, 3 pads, Case 4520
- Case Dimension L4.5\*W2.0\*H1.2mm
- Low Cost And Short Shipment
- Built-in Capacitance
- Reflow Profile Condition 260 °C Max.
- REACH/RoHS/RoHS III compliant, RoHS Annex III lead Exemption (Exempt per RoHS EU 2015/863)

#### **APPLICATION**

- Communication Electronics
- Bluetooth, wireless communication set

#### **HOW TO ORDER**

· Please follow up part code guide and indicate part code when you order or RFQ.

#### **PART CODE GUIDE**

CODE	NAME	KEY SPECIFICATION OPTION
CR	Product Series	MHz SMD Resonator, 3 pads, Case 4520  Dimension L4.5*W2.0*H1.2mm
6M95	Frequency Range	6M95: 6.95MHz
0000	Internal Control	Letter or Digits (A~Z, a~z or 1~9)
S	SMD Type Package	Tape/Reel
015	Special Parametric	Letter or Digits (A~Z, a~z or 1~9)
- XX	Suffix	Blank: N/A  XX: Internal Control Code, Letter A~Z, a~z or digits (0~9) for Special/Custom  Parameters

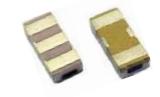


Image shown is a representation only. Exact

specifications should be obtained from the

product dimension.





Request For Quotation



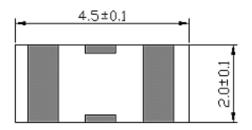
#### MHZ SMD CERAMIC RESONATOR CASE 4520 CR SERIES

#### **DIMENSION** (Unit: mm)

Case 4520, 3 Pads

L4.5\*W2.0\*H1.2mm

Top View

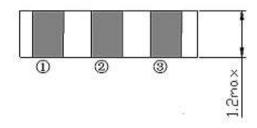


#### Marking

Frequency Range

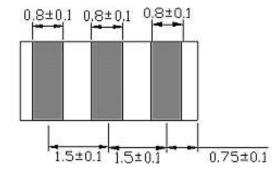
+ QC Code

Side View



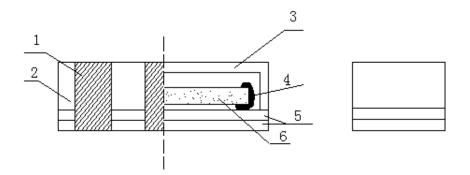
Connection: 1 Input 2 Ground 3 Output

Side View



### MHZ SMD CERAMIC RESONATOR CASE 4520 CR SERIES

#### **STRUCTURE**



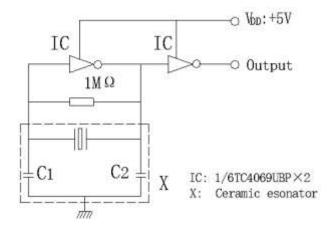
NO.	COMPONENTS	MATERIALS
1	Outer Electrodes	Top and Bottom Electrodes  Ag + N i(under plating) + Sn(over plating)  Side Electrodes  Ni + Cu + Ag( under plating)+Sn(over plating)
2	Ceramic Box	Insulation Box
3	Cover	Dielectric Material
4	Conductive Adhesive	Ag + Epoxy Resin
5	Base	Dielectric Material
6	Ceramic Element	Piezoelectric Ceramics (PZT)



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#### **MEASUREMENT**

- Parts shall be tested under the condition ( Temp.:  $20\pm15^{\circ}$ C, Humidity  $65\pm20\%$  R.H.) unless the standard condition (Temp.:  $25\pm3$  °C, Humidity :  $65\pm10\%$  R.H.) is regulated to measure.
- Measuring Circuit



#### GENERAL ELECTRICAL CHARACTERISTICS AND RATING- FOR DIFFERENT PART CODE- Ta = 25°C

PARAMETER	SYMBOLS	VALUE	UNITS	CONDITION
Withstanding Voltage	-	50	V	@DC, 1 min.
Insulation Resistance	Ri	500 Min.	mΩ	@10V, 1min.
Operating Temperature Range	ΤJ	-25 to +85	°C	
Storage Temperature Range	T stg	-55 to +85	°C	
Rating Voltage	U R	6	V DC	
		15	V p-p	
Temperature Coefficient of Oscillation Frequency		±0.3 Max.	%	Oscillation Frequency drift, -25°C ~ +85°C
Oscillation Frequency Aging Rate (10 Years) *		±0.3 Max.		From initial value

Note: \* : Components shall be left in a chamber of  $+85\pm2$  °C for 1000 hours, then measured after leaving in natural condition for 1 hours.



### MHZ SMD CERAMIC RESONATOR CASE 4520 CR SERIES

#### **ELECTRICAL CHARACTERISTICS** - FOR DIFFERENT PART CODE

PART CODE	CENTER FREQUENCY (F0) MHz	FREQUENCY ACCURACY %	RESONANT IMPEDANCE RO	BUILT-IN CAPACITANCE C1, C2 pF
CR4M000000S015	4.00	±0.5	60	15 (1±20%)
CR4M000000S039	4.00	±0.5	60	39 (1±20%)
CR4M096000S015	4.096	±0.5	60	15 (1±20%)
CR4M096000S039	4.096	±0.5	60	39 (1±20%)
CR4M190000S015	4.19	±0.5	60	15 (1±20%)
CR4M194000S039	4.194	±0.5	60	39 (1±20%)
CR4M200000S015	4.20	±0.5	60	15 (1±20%)
CR4M200000S039	4.20	±0.5	60	39 (1±20%)
CR4M258000S015	4.258	±0.5	60	15 (1±20%)
CR4M500000S039	4.50	±0.5	60	39 (1±20%)
CR4M910000S015	4.91	±0.5	60	15 (1±20%)
CR4M910000S039	4.91	±0.5	60	39 (1±20%)
CR5M000000S015	5.00	±0.5	60	15 (1±20%)
CR5M000000S039	5.00	±0.5	60	39 (1±20%)
CR6M000000S015	6.00	±0.5	60	15 (1±20%)
CR6M000000S039	6.00	±0.5	60	39 (1±20%)
CR6M250000S033	6.25	±0.5	60	33 (1±20%)
CR6M250000S039	6.25	±0.5	60	39 (1±20%)
CR6M400000S039	6.40	±0.5	60	39 (1±20%)
CR6M600000S039	6.60	±0.5	60	39 (1±20%)



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#### **ELECTRICAL CHARACTERISTICS - FOR DIFFERENT PART CODE**

PART CODE	CENTER FREQUENCY (F0) MHz	FREQUENCY ACCURACY %	RESONANT IMPEDANCE RO	BUILT-IN CAPACITANCE C1, C2 pF
CR6M750000S015	6.75	±0.5	60	15 (1±20%)
CR6M750000S039	6.75	±0.5	60	39 (1±20%)
CR6M875000S015	6.875	±0.5	60	15 (1±20%)
CR6M950000S015	6.95	±0.5	60	15 (1±20%)
CR7M000000S015	7.00	±0.5	60	15 (1±20%)
CR7M000000S033	7.00	±0.5	60	33 (1±20%)
CR7M000000S039	7.00	±0.5	60	39 (1±20%)
CR7M200000S015	7.20	±0.5	60	15 (1±20%)
CR7M280000S033	7.28	±0.5	60	33 (1±20%)
CR7M370000S015	7.37	±0.5	60	15 (1±20%)
CR7M370000S039	7.37	±0.5	60	39 (1±20%)
CR7M500000S039	7.50	±0.5	60	39 (1±20%)
CR7M680000S015	7.68	±0.5	60	15 (1±20%)
CR8M000000S030	8.00	±0.5	60	30 (1±20%)



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#### PHYSICAL AND ENVIRONMENTAL CHARACTERISTICS

TEST ITEMS	TEST METHOD AND CONDITIONS	REQUIREMENT
Humidity	Keep the resonator at 40°C $\pm$ 2°C and 90%-95% RH for 96h. Then Release the resonator into the room Condition for 1h prior to the Measurement.	It shall fulfill the specifications in Table 1
High Temperature	Subject the resonator to $85^{\circ}\text{C}\pm2^{\circ}\text{C}$ for 96h, then release the resonator into the room conditions for 1h prior to the measurement.	It shall fulfill the specifications in Table 1
Low Temperature	Subject the resonator to -55°C $\pm$ 2°C for 96h, then release the resonator into the room conditions for 1h prior to the measurement.	It shall fulfill the specifications in Table 1
Temperature Cycling	After temperature cycling of blow table was performed 5 times, discriminator shall be measured after being placed in natural conditions for 1h.  Temp.: -25±3°C, Time: 30±3 min;  Temp.: 85±3°C, Time: 30±3 min.	It shall fulfill the specifications in Table 1
Vibration	Subject the resonator to vibration for 2h each in x y and z axis  With the amplitude of 1.5mm, the frequency shall be varied uniformly between the limits of 10 Hz—55Hz.	It shall fulfill the specifications in Table 1
Mechanical Shock	Drop the resonator randomly onto a wooden floor from the height of 100cm 3 times.	It shall fulfill the specifications in Table 1
Soldering Test	Passed through the re-flow oven under the following condition and left at room temperature for 1h before measurement.	It shall fulfill the specifications in Table 1
Solderability	Dipped in 245°C $\pm$ 5°C solder bath for 3s $\pm$ 0.5 s with rosin flux (25wt% ethanol solution.). see <i>Suggested Reflow Profile</i>	The terminals shall be at least 95% covered by solder.
Board Bending	Mount on a glass-epoxy board(width =40mm, thickness=1.6mm),then bend it to 1mm displacement(velocity=1mm/s) and keep it for 5s.	Mechanical damage such as break shall not occur

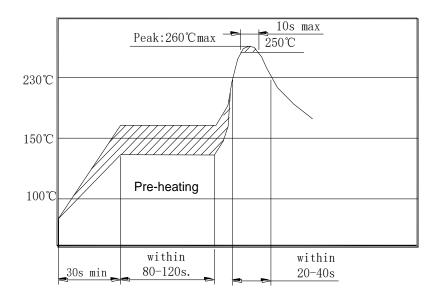
### MHZ SMD CERAMIC RESONATOR CASE 4520 CR SERIES

#### Table 1

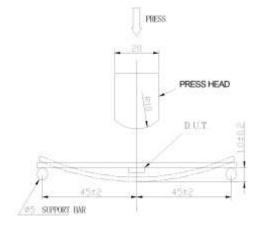
TEST ITEMS	CHARACTERISTICS AFTER TEST	
	VALUE	UNITS
Oscillation Frequency Change △Fosc/Fosc	±0.3 Max	%
Resonant Impedance $\triangle$ Ro	60 Max.	Ω

Note: The limits in the above table are referenced to the initial measurements.

#### **Soldering Test**

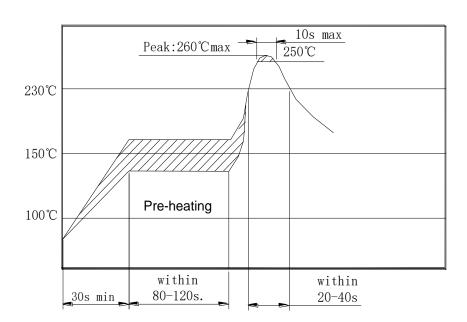


#### **Board Bending**

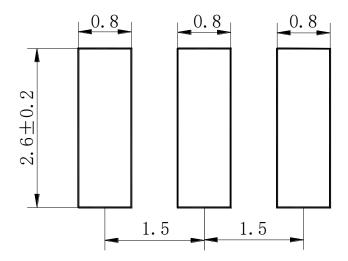




# SUGGESTED REFLOW PROFILE (For Reference Only)



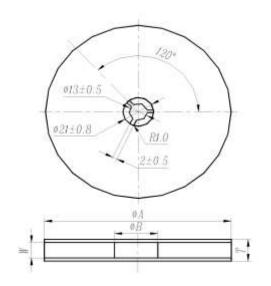
#### **RECOMMENDED LAND PATTERN**





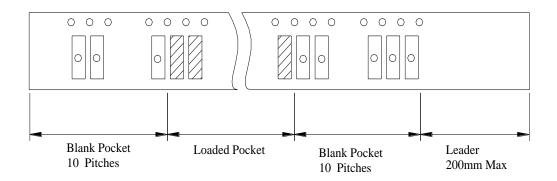
#### MHZ SMD CERAMIC RESONATOR CASE 4520 CR SERIES

### TPAE/REEL DIMENSIONS (Unit: mm)

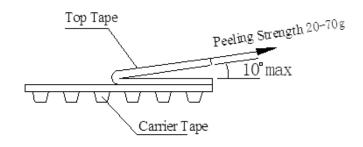


Code	Dimension
фА	180±3.0
фВ	60 Min.
W	12.4 Min.
Т	19.4 Max.
Qty. Per Reel	3000pcs
Carrier Tape Size	12

#### PACKING METHOD SKETCH MAP



#### **TEST CONDITION OF PEELING STRENGTH**





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#### **CAUTION**

- Don't apply excess mechanical stress to the component and terminals at soldering. Do not use this product with bend.
- Do not clean or wash the component for it is not hermetically sealed.
- Do not use strong acidity flux, more than 0.2wt% chlorine content, in flow soldering.
- Don't be close to fire.
- This specification mentions the quality of the component as a single unit. Please insure the component is thoroughly evaluated in your application circuit
- Expire date (Shelf life) of the products is 12 months after delivery under the conditions of a sealed and an
  unopened package. Please use the products within 12 months after delivery. If you store the products for a
  long time (more than 12 months), use carefully because the products may be degraded in the solder-ability or
  rusty. Please confirm solder-ability and characteristics for the products regularly.
- Exposure components under soldering condition that is exceeding our recommendation will increase the failure dangerous.
- Please contact us before using the product as automobile electronic component.
- Please return one of these specifications after your signature of acceptance.
- When something gets doubtful with this specifications, we shall jointly work to get an agreement.
- For questions on technology, prices and delivery, please contact our sales offices or e-mail: sales@NextGenComponent.com .



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#### **IMPORTANT NOTES AND DISCLAIMER**

- ROHS COMPLIANCE: The levels of RoHS restricted materials in this product are below the maximum
  concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an
  exempted application, in accordance with EU RoHS Directive (EU) 2015/863 EC (RoHS3). RoHS Test Report for
  this product can be obtained at Download Center.
- REACH COMPLIANCE: REACH substances of high concern (SVHCs) information is available for this product.
   Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, REACH Test Report for this product can be obtained at Download Center.
- All Product parametric performance is indicated in the Electrical Characteristics for the listed herein test
  conditions, unless otherwise noted. Product performance may not be indicated by the Electrical
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