




SPECIFICATION SHEET

SPECIFICATION SHEET NO.	Q1204- YQ12M500S33418	
DATE	Dec. 04, 2023	
REVISION	A0	Updated With Most Recent Data - Official First Release
DESCRIPTION AND MAIN PARAMETRICS	<p>MHz SMD Crystal, Plastic case, L12.5*W4.6*H3.7mm, 12.5000MHz, +/-30ppm, 18pF, Stability +/-30ppm @Operating Temp. Range -40°C ~+85°C, ESR 60Ω Max, Tape/Reel, 1000pcs/Reel , Reflow Profile Condition 260 °C Max. RoHS/RoHS III compliant, RoHS Annex III lead Exemption (exempt per RoHS EU 2015/863)</p>	
CUSTOMER		
CUSTOMER PART NO.		
CROSS REF. PART NO.		
ORIGINAL MFG/PART NO.	TGS/CCME 12M5A30-18-30-40-60 TLH	
PART CODE	YQ12M500S33418	

VENDOR APPROVE			
Issued/Checked/Approved			
Date: Nov. 30, 2023			

CUSTOMER APPROVE	
Date:	

MHZ SMD CRYSTAL PLASTIC CASE CCME SERIES

MAIN FEATURE

- MHz SMD Crystal, Plastic case, L12.5*W4.6*H3.7mm
- Operating Temperature Range -40°C ~+85°C
- Low Cost, High Precision, High Frequency Stability
- Reflow Profile Condition 260 °C Max.
- Cross More Competitors Part
- RoHS/RoHS III compliant, RoHS Annex III lead Exemption (exempt per RoHS EU 2015/863)



APPLICATION

- Measurement Instrument
- Communication Electronics

PART CODE GUIDE

RFQ

[Request For Quotation](#)

YQ	12M500	S	33418
1	2	3	4

1. YQ: Parts family Code for MHz SMD Crystal, Plastic case, L12.5*W4.6*H3.7mm, 4 pads
2. 12M500: Frequency range code for 12.5000MHz
3. S: SMD type Package code, Tape/Reel
4. 33418: Internal Control Code or special Parameters code letter A~Z or digits (1-9)

HOW TO ORDER

Please follow up **Part Code Guide** and indicate pat code when you order or RFQ.

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DIMENSION (Unit: Inch/mm)

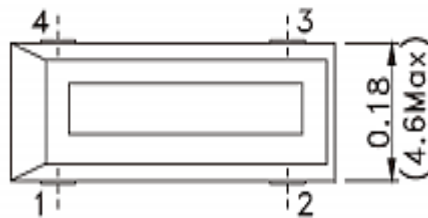
Image for reference



Package code

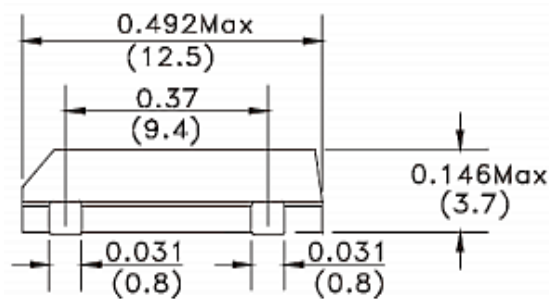
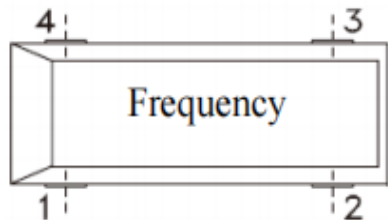
CCME, 4 Pads

L12.5*W4.6*H3.7mm



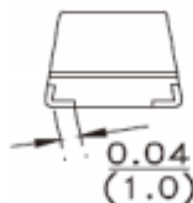
Marking

Frequency Rang



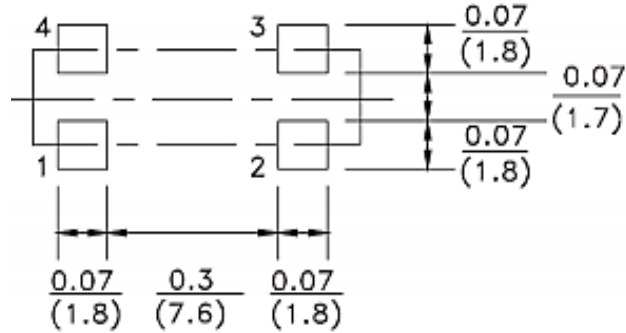
Note

Metal (Crystal inside) may be exposed on the top or bottom of CCME's plastic case. That will not be affect performance and reliability of the part in question



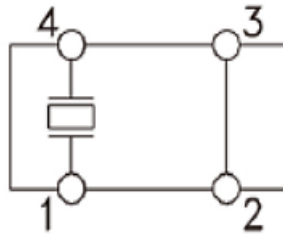
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Recommend Pad Layout



Pin Function

- #1 Crystal
- #2 Ground
- #3 Ground
- #4 Crystal



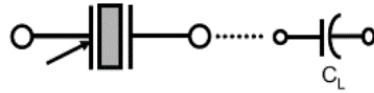
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ELECTRICAL PARAMETERS

PARAMETER	PART NO. SYMBOL	UNITS	VALUE			CONDITION
			MIN.	TYPICAL	MAX.	
Original Manufacturer	TGS	TGS Crystals				
Holder Type	CCME	MHz SMD Crystal, Plastic case, L12.5*W4.6*H3.7mm				
Frequency Range	12M5	MHz	12.500			
Mode of Oscillation	A	AT Fundamental				
Frequency Tolerance	30	ppm	-30		+30	@25°C
Load Capacitance	-18	pF	18			
Stability over Operation Temperance	-30	ppm	-30		+30	
Operation Temperance	-40	°C	-40		+85	
Storage Temperance		°C	-55		+125	
Equivalent Series Resistance (ESR)	60	Ω			60	
Drive Level		μW		100	500	
Shunt Capacitance (C0)		pF	0	5.0	7.0	
Motional Capacitance (C1)		fF	N/A			
DLD2		Ω	N/A			
FLD2		ppm	N/A			
RDL2		Ω	N/A			
SPDB		dB	N/A			
Aging		ppm/year			±5	@1 st year
Insulation Resistance		MΩ	500			@100Vdc ± 15Vdc
Others	Package	T	Tape/Reel			
	RoHS Status	LH	RoHS III compliant, RoHS Annex III lead Exemption (exempt per RoHS EU 2015/863)			
	Add Value		N/A			
	Code *		N/A			

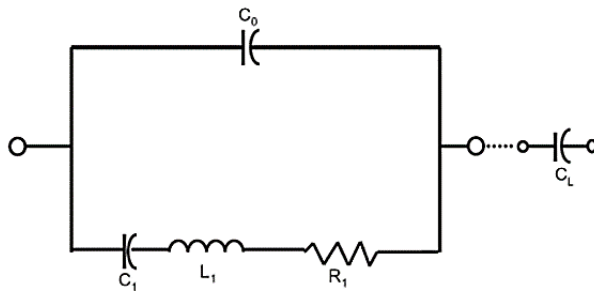
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TEST STANDARD

Equivalent Circuits

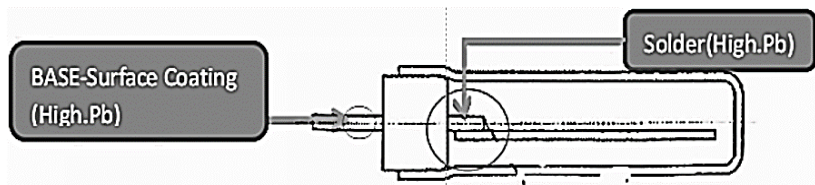


Symbol for crystal unit



Exemption Rule

1. SMD Tuning Fork Crystal series contain Pb chemical substance where solder material is over limitation. The location see at below drawing, The solder purpose is base connected with chip crystal blank.



2. Below statement is that exemption rule: Lead in high melting temperature type solders (i.e. lead-based alloys containing 85 % by weight or more lead).(RoHS 6/5 2002/95/EC)

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CHARACTERISTICS

Standard Atmospheric Conditions

Unless otherwise specified the standard range of atmospheric conditions for making measurements and tests is as follows:

- Ambient temperature: 15°C to 35°C
- Relative humidity : 25% to 85%
- Air pressure : 86 to 106 k Pa

If there is any doubt about the results measurements shall be made within the following limits:

- Ambient temperature : 25±1°C
- Relative humidity : 63% to 67%
- Air pressure : 86 to 106 k Pa

Operating Temperature Range

The operating temperature range is the range of ambient temperatures at which the quartz crystal oscillator can be stored without damage. Conditions are as specified elsewhere on these specifications.

- Operating temperature range: -40°C to +85°C

Storage Temperature Range

The storage temperature range is the range of ambient temperatures at which the quartz crystal oscillator can be stored without damage. Conditions are as specified elsewhere on these specifications.

- Storage temperature range: -55°C to +125°C

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RELIABILITY (Mechanical And Environmental Endurance)

TEST ITEMS	TEST METHOD AND CONDITIONS	REQUIREMENTS
Vibration	<ol style="list-style-type: none"> Vibration Frequency: 10 To 55hz Vibration Amplitude: 1.5mm Cycle Time: 1~2min(10-55-10hz) Direction: X.Y.Z Duration: 2h/Each Direction, total 6Hours 	Frequency Change: ±10ppm Max. Resistance Change: ± 15% Rr Max
Drop	3 Times Free Fall From 75cm Height table to 3cm thickness hard wood board, After 30 minutes, the relative change value of frequency was measured.	Frequency Change: ±10ppm Max. Resistance Change: ± 15% Rr Max.
Leakage	Placed in a helium pressurized tank and filled with helium at a pressure of 0.5-0.6mpa for 1 hour then tested with a helium mass spectrometry leak detector.	Leakage:1x10 ⁻⁸ mbar.L/S Max.
Solder ability	Dip in flux 3-5 seconds Temperature: 260°C ± 5°C	Solder adhesion is good, solder adhesion more than 95%
High Temp Storage	Temperature: 125°C ± 5°C for 72 H, and the relative change in frequency was measured after 1-2 hours at room temperature	Frequency Change: ± 10ppm Max. Resistance Change: ± 15% Rr Max.
Low Temp Storage	Temperature: -45°C ± 5°C for 72 H, and the relative change in frequency was measured after 1-2 hours at room temperature	Frequency Change: ± 10ppm Max. Resistance Change: ± 15% Rr Max.

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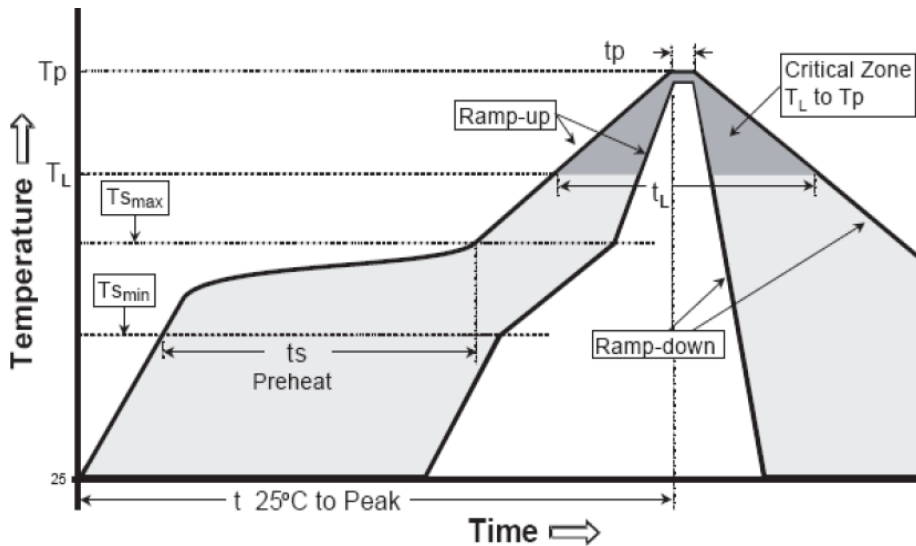
RELIABILITY (Mechanical And Environmental Endurance)

TEST ITEMS	TEST METHOD AND CONDITIONS	REQUIREMENTS
Humidity Storage	Temperature: 80°C ± 5°C for 72 H, relative Humidity: 90-95% for 72 hours, and then the relative change in frequency was measured	Frequency Change: ±10ppm Max. Resistance Change: ± 15%rr max.
Temp cycle	Temperature 1: -55°C ± 5°C, Temperature 2: -55°C ± 5°C, Temperature change between from T1 to T2 to T1, Run 5 cycles, maintain T1 and T2 30minutes each in one cycle. And the relative change in frequency was measured after 1-2 hours at room temperature	Frequency Change: ± 10ppm Max. Resistance Change: ± 15%rr max.
Salt Fog	Put the crystal units in the salt spray room(salt density: 5%) at the temperature of 35°C for 96 hours. Then clean it with water and dry its surface.	The appearance shall has no abnormality and soldering is good.
Aging	Temperature: 85°C ± 5°C for 1000H hours, the stood at room temperature for 1-2hours, and the relative change in frequency was measured	Frequency Change: ± 10ppm Max. Resistance Change: ± 15%rr max.

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SUGGESTED REFLOW PROFILE (For Reference Only)

Recommended Solder Composition: It is following industry trend of using alloy range Sn-Ag (3.4-4.1)-Cu (0.45-0.9) or Sn-Pb-Ag for reflow and wave soldering.

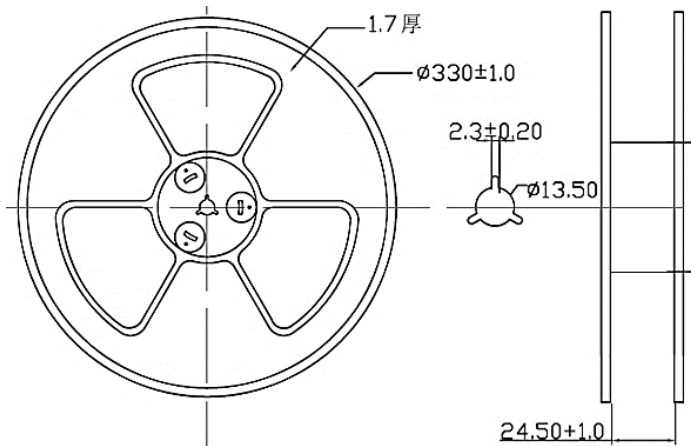
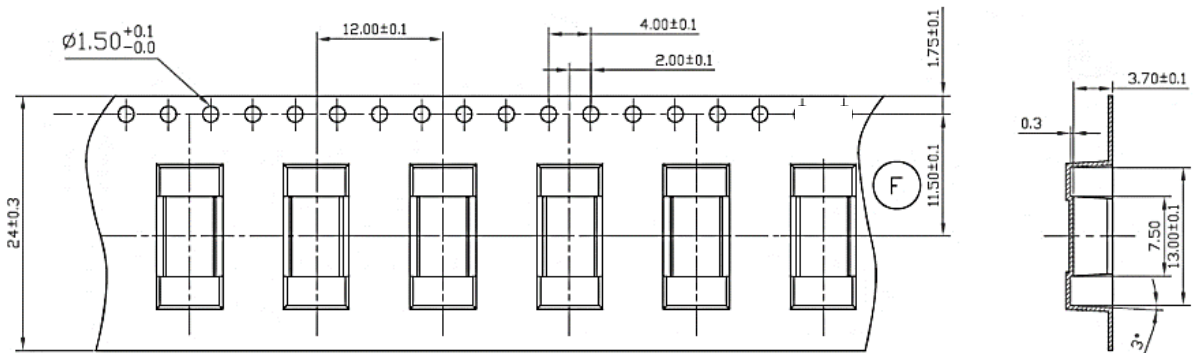


PROFILE FEATURE		PB-FREE ASSEMBLY
Average Ramp-up Rate (T_s Max to T_p)		3°C/second Max
Preheat	Temperature Min (T_s Min.)	125°C
	Temperature Max (T_s Max.)	200°C
	Time (t_s Min. to t_s Max.)	60 ~ 180 seconds
Time maintained above	Temperature (T_L)	217°C
	Time (t_L)	60 ~ 150 seconds
Peak/Classification Temperature (T_p)		260 °C
Time within 5°C of actual Peak Temperature (t_p)		20 ~ 40 seconds
Ramp-down rate		6 °C /Second Max.
Time 25 °C to Peak Temperature		8 minutes Max.
Suggest reflow times		3 Times Max.

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TAPE/REEL (Unit: mm)

All Devices are packed in accordance with EIA standard RS-481-2 and specifications., 1000pcs/Reel



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CAUTION

In Order To Maintain Quality. Without Change In Characteristics Of The crystal Units. Please Follow Below

Recommendation

Shock

All Crystal Units Have A Thin Crystal Blanks Within If It Is Dropped Above The Recommended Dropping Height (500mm) The Specific Characteristics And Appearance Can Be Changed Please Pay Special Attention To External Shock

Environmental

1. Crystal Units' Frequency Can Be Changed Due To Surrounding Temperature If It Is Stored Next To A High Temperature Heater (Above+85°C) Or Below 40°C. And A Strong Light Source For Long Period Of Time. The Electrical Characteristics Can Be Changed It Is Suggested That These Environment Be Avoided
2. If The Unit Is Placed In A Humid Environment. Lead Terminal Can Be Damaged: Therefore. Do Not Store The Crystal Units In A Humid Environment
3. Crystal unit Has Vibrating Characteristics If It Is Placed Where Vibration Exists The Operating Characteristics Can Be Altered; Therefore This Environment Should Be Avoided

Leads

1. After Soldering Crystal Units Into A PCB Impacting The Unit From The top, bottom Left Or Right Side Of The Unit Can Shatter The Glass Portion Of The Base Rendering The Unit Useless

Assembly Method

1. Correct Ultrasonic Frequency For Cleaning Should Be Less Than 20khz
2. Soldering Should Be Bone Using IEC 61760-1 OR Pb-free Products

Storage

If The Crystal Units Are Stored In Humid Or Salty Environment Appearance Can Be Changed And Solderability Can Deteriorate; Therefore avoid Storing In Such Environment Do Not Store The Crystal Unit More Than 3 Months

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IMPORTANT NOTES AND DISCLAIMER

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