

### **SPECIFICATION SHEET**

SPECIFICATION SHEET NO.	Q0606- CRCP05FB22R1S1
DATE	June. 6, 2023
REVISION	A0
DESCRIPITION	High power Chip Resistors, 0805 (2012 Metric), CP05 Series,
	Dimension L2.00*W1.25*H0.50mm, 2 Terminations, Tolerance: ±1.0%,
	Resistance 22.1 ohm, Dissipation Max. 1/4W @ 70°C, Temperature
	Coefficient Rate (TCR) Max. ±100ppm/°C
	Operating Temp. Range -55°C ~+155°C
	Package in Tape/Reel, 5,000pcs/Reel
	RoHS/RoHS III compliant and HF
CUSTOMER	
CUSTOMER PART NUMBER	
CROSS REF. PART NUMBER	
ORIGINAL PART NUMBER	Aillen CP05FB22R1
PART CODE	CRCP05FB22R1S1

# VENDOR APPROVE Issued/Checked/Approved

CUSTOMER APPROVE
DATE:
6/6/2023



100%

Halogen Free 🖅

### **HIGH POWER CHIP RESISTORS CP05 SERIES**

### DESCRIPTION

The resistors are constructed in a high grade ceramic body (aluminum oxide). Internal metal electrodes are added at each end and connected by a resistive paste that is applied to the top surface of the substrate. The composition of the paste is adjusted to give the approximate resistance required and the value is trimmed to within tolerance by laser cutting of this resistive layer. The resistive layer is covered with a protective coat. Finally, the two external end terminations are added. For ease of soldering the outer layer of these end terminations is a Tin (lead free) alloy.

#### **MAIN FEATURE**

- High power rating and compact size
- High reliability and stability
- Reduced size of final equipment
- RoHS compliant and Lead free products
- Flame Retardant

### APPLICATION

- Power supply / PDA
- Digital meter / PC
- Automotives / Battery charger
- DC-DC power converter

### PART CODE GUIDE

RFQ
Request For Quotation

CRCP	05	F	В	22R1	<b>S1</b>
1	2	3	4	5	6

1) CRCP: Product code for High power Chip Resistors

2) 05: Size Code, 0805 (2012 Metric), CP05 Series, Dimension L2.00\*W1.25\*H0.50mm,

3) F: Resistance Range Tolerance Code, P: Jumper; B: +/-0.1%; D: +/-0.5%; F: +/-1%; J: +/-5%

4) B: Package Code, A: 4Kpcs/7"Reel; B:5kpcs/7"Reel; C:10kpcs/7"Reel; M:15kpcs/7"Reel; D:10kpcs/10"Reel; E:20kpcs/10"Reel; D:10kpcs/10"Reel; D:10kpcs/10"Ree

5) 22R1: Resistance value code. 0R: 0ohm; R5: 0.5ohm; 15R: 15ohm; 20R: 20ohm; 22R1: 22.1ohm; 51R: 51ohm; 100R: 100ohm;

390R: 390ohm; 1K:1Kohm; 1K87: 1.87Kohm; 4K7: 4.7Kohm; 10K: 10Kohm; 10K5: 10.5Kohm; 12K: 12 Kohm; 150K: 150Kohm; 226K:

226Kohm; 1M: 1.0Mohm; 1M2: 1.2Mohm

6) S1: Internal control code, digits and letter; Blank: N/A

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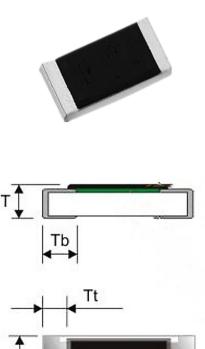


### **HIGH POWER CHIP RESISTORS CP05 SERIES**

### **DIMENSION (Unit: mm)**

Image for reference

**CP05** series



#### **General Marking:**

3-digits or 4-digits marking \*Each resistor is marked with a three or four digits code on the protective coating to designate the nominal resistance value

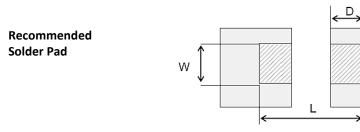
ltem	Dimension
L	2.00±0.10
W	1.25±0.10
т	0.50±0.15
Тb	0.40±0.20
Τt	0.40±0.20



w



L



Item	Dimension
W	1.0~1.4
L	3.2~3.8
D	0.9~1.4

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**HIGH POWER CHIP RESISTORS CP05 SERIES** 

### **GENERAL ELECTRONICAL CHARACTERISTICS**

	Item	Unit	Symbol	Characteristic	Condition
Product Name			CRCP	High power Chip Resistors	
	Size		05	CP05 Series, L2.00*W1.25*H0.50mm	
Resist	tance Range	Ω		22.1	
Resista	nce Tolerance	%	F	+/-1	
TCR	TCR ≥10Ω			≤±100	
	1~10Ω			≤±150	
Max.	Dissipation	w		1/4	@ Tamb=70°C
Operatin	ng Temperature	°C		-55 ~+155	
Max. Ope	eration Voltage	V		150	@DC or RMS
Max. Ov	Max. Overload Voltage			300	@DC or RMS

#### Note

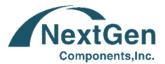
1) This is the maximum voltage that may be continuously supplied to the resistor element, see "IEC publication 60115-8"

2) Max. Operation Voltage : So called RCWV (Rated Continuous Working Voltage) is determined by

RCWV =  $\sqrt{Rated Power \times Resistance Value}$  or Max. RCWV listed above, whichever is lower.

3) Test condition for jumper (0  $\Omega)$ 

Item	Unit	Symbol	Characteristic	Condition
Power Rating At 70°C	W		1/4	
Max. Resistance	mΩ		20	
Rated Current	А		4.0	
Peak Current	А		10	
Operating Temperature	°C		-55 ~+155	



### **HIGH POWER CHIP RESISTORS CP05 SERIES**

#### PRODUCT CHARACTERIZATION

Standard values of nominal resistance are taken from the E24 & E96 series for resistors with a tolerance Of +/-0.1%, +/-0.5%, +/-1% & +/-5%, The values of the E24/E96 series are in accordance with "IEC publication 60063"

#### DERATING

The power that the resistor can dissipate depends on the operating temperature; see Fig.1

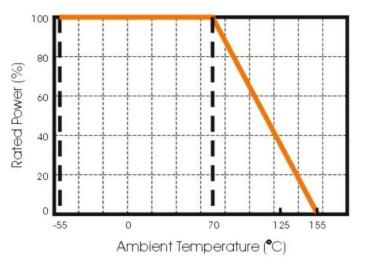


Fig 1 Maximum dissipation in percentage of rated power as a function of the ambient temperature

### MOUNTING

Due to their rectangular shapes and small tolerances, Surface Mountable Resistors are suitable for handling by automatic placement systems. Chip placement can be on ceramic substrates and printed-circuit boards (PCBs). Electrical connection to the circuit is by individual soldering condition. The end terminations guarantee a reliable contact.

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### **HIGH POWER CHIP RESISTORS CP05 SERIES**

### **REFLOW SOLDERING CONDITION**

The robust construction of chip resistors allows them to be completely immersed in a solder bath of 260  $^{\circ}$ C for 10 seconds. Therefore, it is possible to mount Surface Mount Resistors on one side of a PCB and other discrete components on the reverse (mixed PCBs). Surface Mount Resistors are tested for solderability at 235  $^{\circ}$ C during 2 seconds. The test condition for no leaching is 260  $^{\circ}$ C for 30 seconds. Typical examples of soldering processes that provide reliable joints without any damage are given in Fig 2.

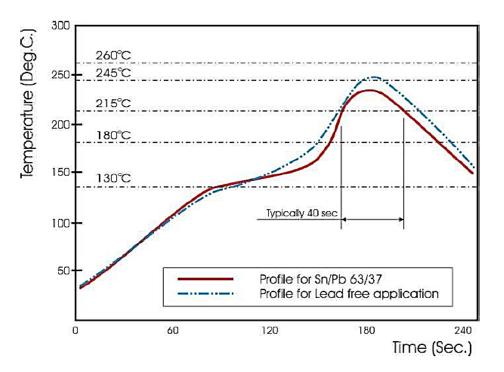
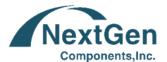


Fig 2. Infrared soldering profile for Chip Resistors



### **HIGH POWER CHIP RESISTORS CP05 SERIES**

### TEST AND REQUIREMENT (JIS C 5201-1: 1998)

TEST	PROCEDURE / TEST METHOD	REQUIREMENT
Temperature	Natural resistance change per change in degree	Refer to quick reference data
Coefficient of	centigrade. $R_2 - R_1 \rightarrow 10^6$ (mm/sc)	for T.C.R specification
Resistance(T.C.R)	centigrade. $\frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6$ (ppm/°C)	
Clause 4.8	t1 : 20°C+5°C-1°C	
	R1 : Resistance at reference temperature	
	R2: Resistance at test temperature	
Short time overload	5.0× Rated power or Max. Overload Voltage for 5 sec.	Δ R/R max. J:≦ ±(2%+0.1Ω)
(S.T.O.L) Clause 4.13	Measure resistance after 30 minutes	B,D, F:≦±(1%+0.05Ω)
Resistance to	Un-mounted chips completely immersed for	Δ R/R max. J:≦ ±(1%+0.1Ω)
soldering heat(R.S.H)	10±1second in a SAC solder bath at 260°C±5℃	B,D, F:≦±(0.5%+0.05Ω)
Clause 4.18		No visible damage
Solderability	Un-mounted chips completely immersed for 2±0.5	Good tinning (>95% covered)
Clause 4.17	second in a SAC solder bath at 235℃±5℃	No visible damage
Clause 4.18	Un-mounted chips completely immersed for	Ditto
Leach Test	60±1second in a solder bath at 260°C±5°C	
Temperature cycling	30 minutes at -55°C±3°C, 2~3 minutes at 20°C+5°C-1°C,	$\Delta$ R/R max. J $\leq$ ±(1%+0.1 $\Omega$ )
Clause 4.19	30 minutes at +155°C±3°C, 2~3 minutes at 20°C+5°C-	B,D,F≦ ±(0.5%+0.05Ω )
	1°C, total 5 continuous cycles	No visible damage
Damp Heat	1000 +48/-0 hours, loaded with RCWV or Vmax in	$\Delta$ R/R max. J $\leq$ ±(3%+0.1 $\Omega$ )
(Load life in	humidity chamber controller at 40°C±2°C and 90~95%	B,D,F≦ ±(1%+0.05Ω)
humidity)	relative humidity, 1.5hours on and 0.5 hours off	No visible damage
Clause 4.24		
Load life (endurance)	1000 +48/-0 hours, loaded with RCWV or Vmax in	Δ R/R max. J≦ ±(3%+0.1Ω)
JISC5201-1: 1998	chamber controller 70±2ºC, 1.5 hours on and 0.5 Hours	B,D,F≦ ±(1%+0.05Ω)
Clause 4.25	off	No visible damage
Bending strength	Resistors mounted on a 90mm glass epoxy resin	$\Delta$ R/R max. J $\leq$ ±(1%+0.1 $\Omega$ )
Clause 4.33	PCB(FR4); bending : 2 mm(2512;2010) 3mm(1206),	B,D,F≦ ±(0.5%+0.05Ω )
	once for 10 seconds	No visible damage

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### TEST AND REQUIREMENT (JIS C 5201-1: 1998)

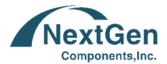
TEST	PROCEDURE / TEST METHOD	REQUIREMENT
Adhesion Clause 4.32	Pressurizing force: 5N, Test time: 10±1sec.	No remarkable damage or removal of the terminations
Insulation Resistance Clause 4.6	Apply the maximum overload voltage (DC) for 1minute	R≧10GΩ
Dielectric Withstand Voltage Clause 4.7	Apply the maximum overload voltage (AC) for 1 minute	No breakdown or flashover

### STORAGE AND HANDLING CONDITIONS

1) Products are recommended to be used up within two years since operation date as ensured shelf life. Check solderability in case shelf life extension is needed.

2) To store products with following condition: Temperature : 5 to 40°C Humidity: 20 to 70% relative humidity

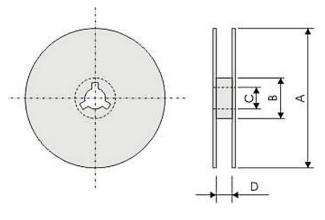
3) Don't store products in a corrosive environment such as sulfide, chloride gas, or acid. It may cause oxidization of electrode, which easily be resulted in poor soldering b.To store products on the shelf and avoid exposure to moisture. Don't expose products to excessive shock, vibration, direct sunlight and so on.



HIGH POWER CHIP RESISTORS CP05 SERIES

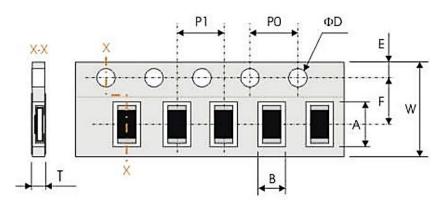
### **REEL DIMENSION (Unit: mm)**

7": 5,000Ppcs/Reel



Code	Dimension 7"	Dimension 10"	Dimension 13"
А	178.0+/-2.0	254.0+/-2.0	330.0+/-2.0
В	60.0 +/-1.0	100 +/-1.0	100+/-1.0
С	13.0+/-0.20	13.0+/-0.20	13.0+/-0.20
D	9.0±0.5	9.0±0.5	9.0±0.5

### TAPE DIMENSION (Unit: mm)



Code	Dimension		
А	2.40±0.20		
В	1.65±0.20		
w	8.00±0.30		
F	3.50±0.20		
E	1.75±0.10		
P 1	4.00±0. 10		
PO	4.00±0.10		
ΦD	1.50±0.10		
Т	1.0 Max.		

### TAPING QUANTITY AND TAPE MATERIAL

Таре	Paper Tape						Embossed Tape	Bulk Cassette
		4 mm Pitch		2 r	nm Pitch	4 mm Pitch		
Reel Size	7″	10"	13"	7"	10"	13″	7"	
CP05	5000	10000	20000	-	-	-	-	10000



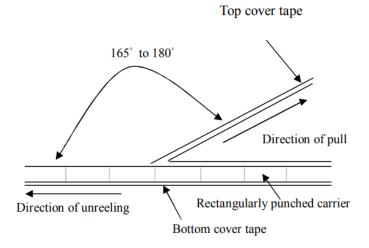
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#### PERFORMANCE OF TAPING

#### Strength of Carrier Tape and Top Cover Tape

Carrier Tape: When a tensile force 1.02kgf is applied in the direction of unreeling the tape, the tape shall withstand this force. Top cover Tape: When a tensile force 1.02kgf is applied to the tape, the tape shall withstand this force. Peel Force of Top Cover Tape

Unless otherwise specified, the peel force of top cover tape shall be 10.2 to 71.4 g f when the top cover tape is pulled at a speed of 300mm/min with the angle between the taped during peel and the direction of unreeling maintained at 165 to 180°as illustrated in Fig.



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